PVC · WOOD · ALUMINIUM

WINDOWS · ROLLER SHUTTERS · **DOORS** · GARAGE DOORS

DAKO®

PVC BATCH DOORS

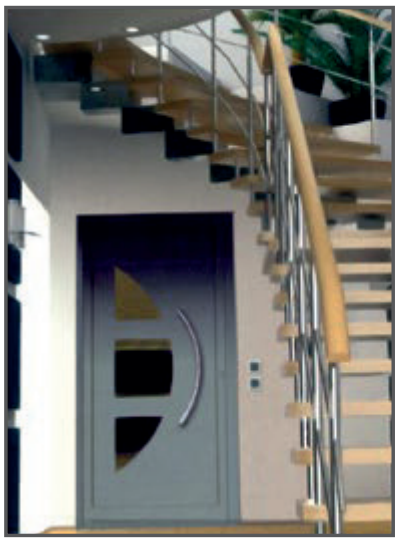
Series overview

The presented drawings in this catalogue are illustrative and show the view from the outside.
As standard, the handrail is mounted to the door leaf profile at an angle of 45 degrees.

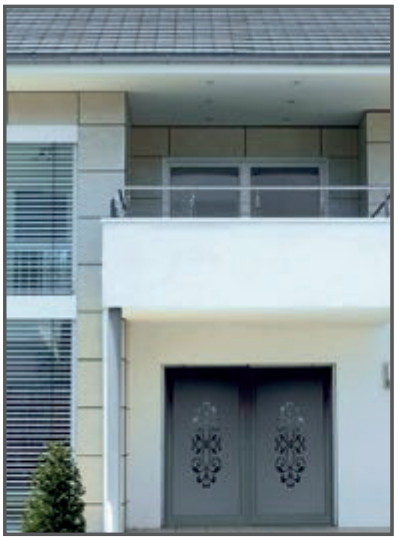
BASIC LINE

ECONOMIC LINE

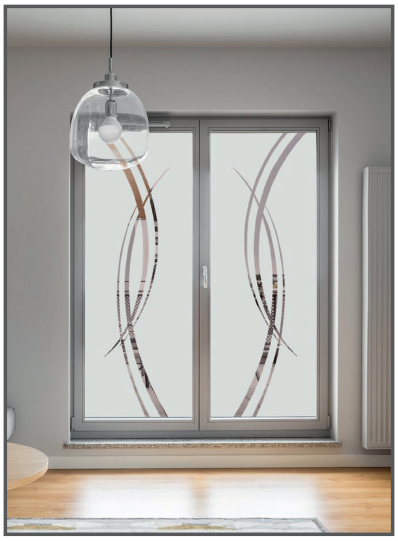
NEW LINE EK



FASHION LINE



GLASS LINE



SERIES OVERVIEW	2
BASIC LINE	4
COLOUR PALETTE	14
ECONOMIC LINE	16
COLOUR PALETTE	26
NEW LINE EK	28
COLOUR PALETTE	34
FASHION LINE	36
GLASS LINE	40
SPECIAL FILLINGS	52
COLOUR PALETTE	56
REINFORCEMENTS	58
GLASS	59
DECORATIVE BEVELS	63
3D APPLICATIONS IN INOX STAINLESS STEEL	70
HANDRAILS	73
VISORS	74
CAT DOOR	74
MAIL SLOTS	75

BASIC LINE

BASIC LINE

Group of door panels embossed in PVC (white) and ABS (veneers). ABS is a very impact-resistant material that strongly reflects the sun's UV rays. It has very good thermal insulation properties, and at the same time it does not deform itself when the temperature changes. Both materials are of high quality and have a long aging period. Basic Line fits both modern and classic construction.

PARAMETERS:

- standard size 850 x 2000 x 36/48 mm
- reinforcement made of waterproof plywood 8 mm
- all models are available in veneer and white, as well as cream-coloured RAL 9001;
- Thirteen standard glazing variants: Thermofloat, VSG 3.3.1, Satinato, Chinchila white, Chinchila brown, Mastercarre, Masterpoint, Stopsol brown, Delta colourless, Delta brown, Delta Matte, Crepi and Flutes. In standard warmspacer RAL 7040.
- Possibility to use interglazing bars (8,18,26 mm) in colours: white RAL 9016, silver, gold, pearl copper RAL 8029, dark grey, golden oak
- the remaining colours of veneered and painted muntins are available for the width of 18 and 26 mm

Attention: The pattern is only double-sided.

BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-01(2)

BL-01

BL-02(2)

BL-02(2)S

BL-02(8)

BL-02

BL-03(1)

BL-03

BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-04(1)

BL-04

BL-05(1)

BL-05

BL-07(1)

BL-07(3)

BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-07

BL-11(1)

BL-11

BL-13(1)

BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-13

BL-14(1)

BL-14

BL-15(1)

BL-15

BL-17

BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-17(6)

BL-20(1)

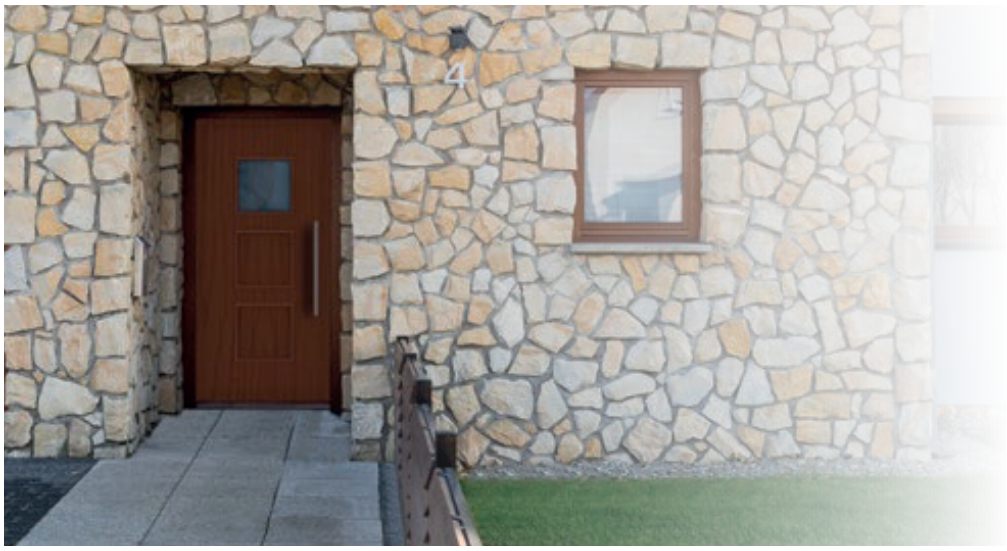
BL-20

BL-25

BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-25(3)



BL-25(1)

BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-26

BL-27

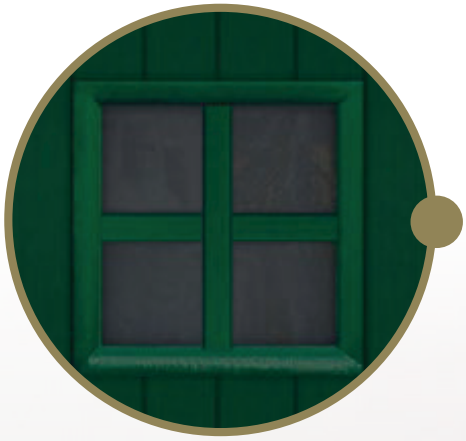
BL-28(1)

BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

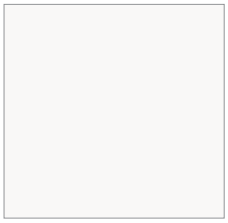
BL-28

BL-29(1)



Colour palette

Due to the embossing technique, the Basic Line series has its own colour palette based on RENOLIT and is available ONLY in the following colours. The colours may slightly differ from the given RAL and RENOLIT numbers.



Smooth white, not veneered, RAL 9016

Golden oak
no. 2178001

Walnut brown
no. 2178 007

Swamp oak
no. 2052 089

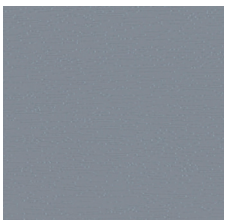
Creamy white
no. 1379 05-167

Dark grey
no. 7016 05-167

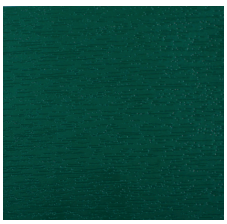
Mahogany
no. 206 5021

Basalt grey
no. 701205-167

Red-brown
no. 308105-167



Silver grey
no. 715505-167



Dark green
no. 612505-167

RAL 9001
(coloured in mass, smooth)

Navy blue
no. 515005-167

Available types of glazing on page 59

BASIC LINE

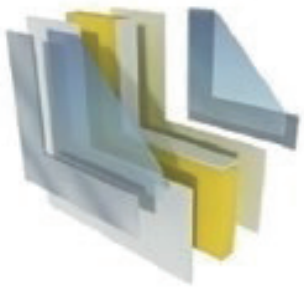
ECONOMIC LINE

ECONOMIC LINE

It is a group of the exclusive door fillings combining high aesthetics and current trends in designing the modern door structures. It contains fillings with the INOX stainless steel applications that hold the glass element. Their extraordinary precision is possible thanks to the use of laser processing technology. To distinguish them from other models, they are marked with a letter "A".

PVC PARAMETERS:

- standard dimensions 900 x 2000 x 36/48 mm PVC
- structure: 2,0/32/2,0 or 2,0/44/2,0
  2.0 mm PVC board
  hard polystyrene foam,
  2.0 mm PVC board.



Attention: Two-sided applications as standard

ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-01(A)

EK-02(A)

EK-02(A)
SANDBLASTED 01

EK-02(A)
SANDBLASTED 02

EK-02(A)
SANDBLASTED 03

EK-02(A)
SANDBLASTED 08

EK-03(A)

EK-04(A)

EK-04(A)
SANDBLASTED 04

EK-04(A)
SANDBLASTED 05

ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-04(A)
SANDBLASTED 06

EK-04/6(A)

EK-05(A)

EK-06(A)

EK-07(A)

EK-08(A)

EK-09(A)

EK-10(A)

ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-11(A)

EK-12(A)

ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-13(A)

EK-14(A)

EK-15(A)

EK-16(A)

EK-17(A)

EK-18(A)

EK-19(A)

EK-20(A)

EK-21(A)

EK-22(A)

EK-23(A)

EK-24(A)

ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-25(A)

EK-26(A)

EK-27(A)

EK-28(A)

EK-29(A)

EK-30(A)

EK-31(A)

EK-32(A)

ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-33(A)

EK-34(A)

EK-35(A)

EK-36(A)

EK-37(A)

EK-38(A)

ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-39(A)

EK-40(A)

EK-41(A)

EK-42(A)

EK-43(A)

EK-44(A)

EK-45(A)

EK-46(A)

EK-47(A)

EK-48(A)

EK-48(A)
SANDBLASTED 10

EK-49(A)

ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-50(A)

EK-50(A)
SANDBLASTED 09

EK-51(A)

EK-51(A)
SANDBLASTED 09

EK-52(A)

EK-53(A)

Colour palette

Economic Line series

Smooth white, not veneered, RAL 9016

Golden oak
no. 2178001

Walnut brown
no. 2178 007

Agate grey
no. 703805-167

Swamp oak
no. 2052 089

Creamy white
no. 1379 05-167

Dark grey
no. 7016 05-167

Mahogany
no. 206 5021

Green
no. 6005 05-167

Basalt grey
no. 701205-167

Red-brown
no. 308105-167

Silver grey
no. 715505-167

Dark green
no. 612505-167

Quartz grey
no. 703905-165

RAL 9001
(coloured in mass, smooth)

Navy blue
no. 515005-167

49240 Winchester

4367003 Dark grey silk

915205
White

3118076 Light oak

887505
Brown

2115008 Oregon

725105 Light grey

701205083
Smooth basalt grey

300305 Ruby red

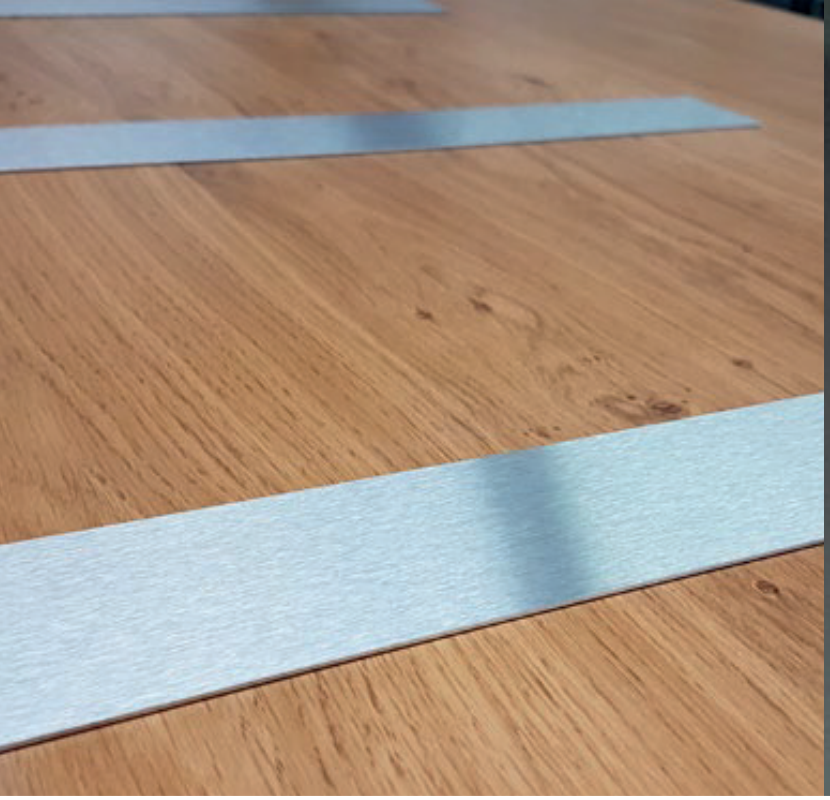
1293001 Platinum crown

F4361014 Dark grey Alux DB 703

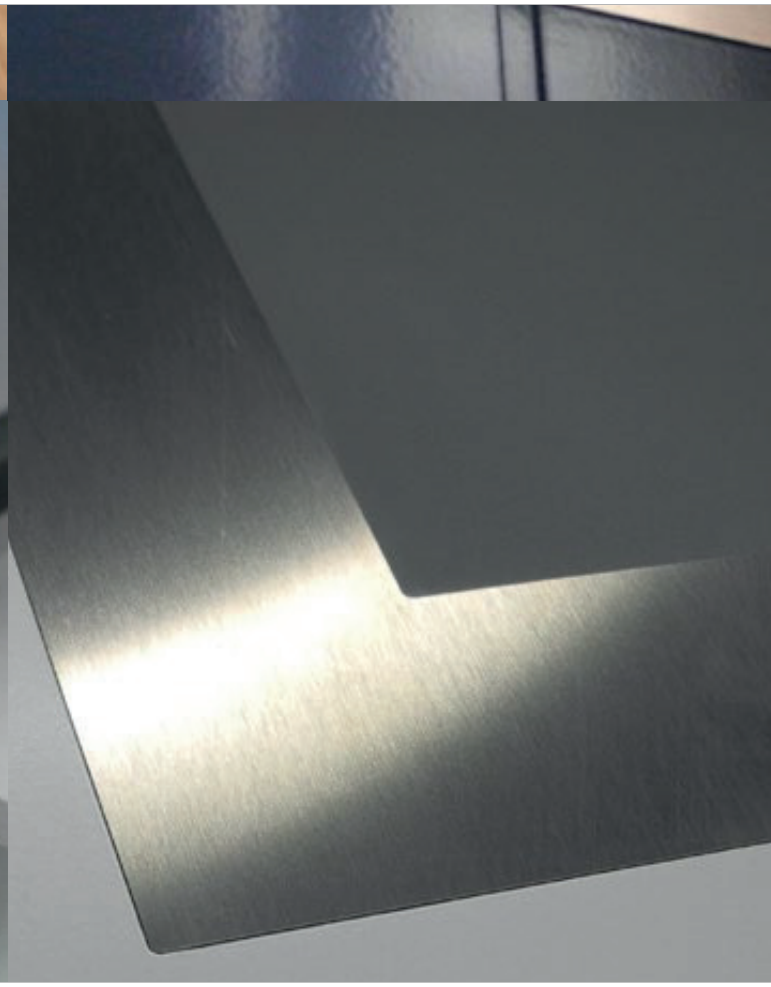
02.20.71.00000
1- 504700 Dark grey matt

F4563081
Bleached oak

FX 02.12.01.
000004-809700
Black matte



STANDARD INOX APPLICATIONS

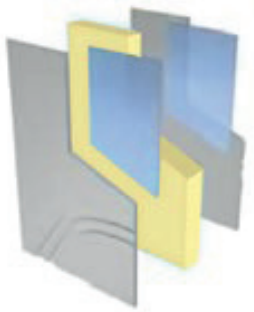


INOX VENEERED APPLICATIONS

NEW LINE EK

NEW LINE EK

To meet the new trends in architecture, we have prepared fillings with modern design for customers who want individualism in their home.



PARAMETERS:

- standard dimensions 1000 x 2000 x 36/48 mm

Attention: Two-sided applications as standard.

NEW LINE EK

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

NL-EK 6

NL-EK 7

NL-EK 8

NL-EK 9

NL-EK 10

NL-EK 11

NL-EK 12

NEW LINE EK

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

NL-EK 13

NL-EK 14

NL-EK 15

NL-EK 16

NEW LINE EK

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

NL-EK 17

NL-EK 18

NL-EK 19

NL-EK 20

NL-EK 21

NL-EK 22

NL-EK 23

NL-EK 24

NL-EK 25

NL-EK 26

NL-EK 27

NL-EK 28

NEW LINE EK

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

NL-EK 35*

NL-EK 36*

NL-EK 39*

NL-EK 40*

NL-EK 41

NL-EK 42

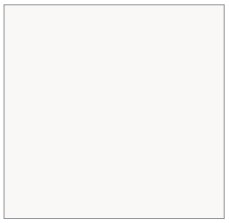
NL-EK 43

NL-EK 44

*** Attention:**
Only available in white, applies to models NL-EK 35, NL-EK 36, NL-EK 39, NL-EK 40

Colour palette

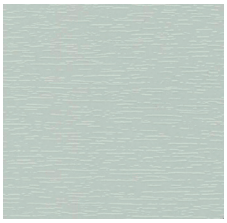
NEW LINE EK SERIES



Smooth white, not veneered, RAL 9016

Golden oak
no. 2178001

Walnut brown
no. 2178 007



Agate grey
no. 703805-167

Swamp oak
no. 2052 089

Creamy white
no. 1379 05-167

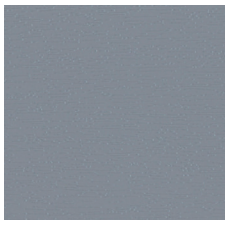
Dark grey
no. 7016 05-167

Mahogany
no. 206 5021

Green
no. 6005 05-167

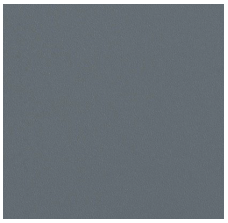
Basalt grey
no. 701205-167

Red-brown
no. 308105-167



Silver grey
no. 715505-167

Dark green
no. 612505-167



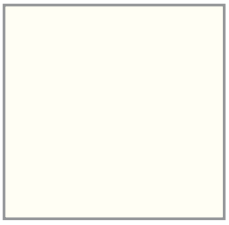
Quartz grey
no. 703905-165

RAL 9001
(coloured in mass, smooth)

Navy blue
no. 515005-167

49240 Winchester

4367003 Dark grey silk



915205
White

3118076 Light oak

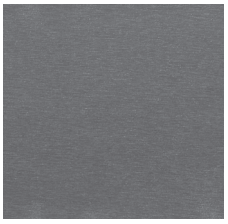
887505
Brown

2115008 Oregon

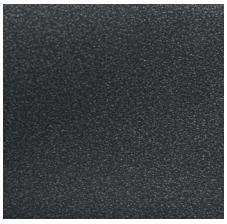
725105 Light grey

701205083
Smooth basalt grey

300305 Ruby red



1293001 Platinum crown



F4361014 Dark grey Alux DB 703

02.20.71.00000
1- 504700 Dark grey matt

F4563081
Bleached oak

FX 02.12.01.
000004-809700
Black matte

DAKO®

FASHION LINE

FASHION LINE

It is a group of fillings with a unique design and modern form. Perfect for the customers with a sophisticated taste who value originality. You can find a variety of patterns here, from geometric shapes to openwork accents. In combination with the various types of glazing, you can get an original visual effect.

PARAMETERS:

- standard size 900 x 2000 x 36/48 mm
- available only in smooth white, not veneered, RAL 9016

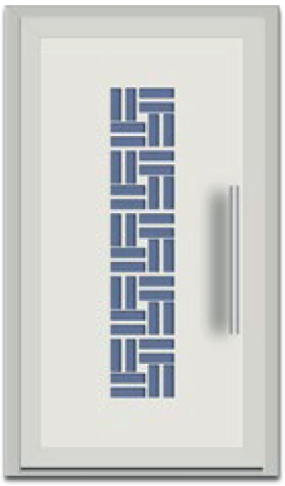
Attention: The pattern is only double-sided.

FASHION LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

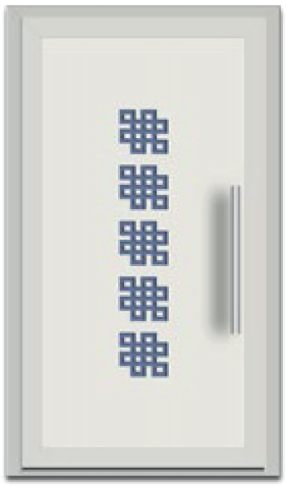
FL-1

FL-2

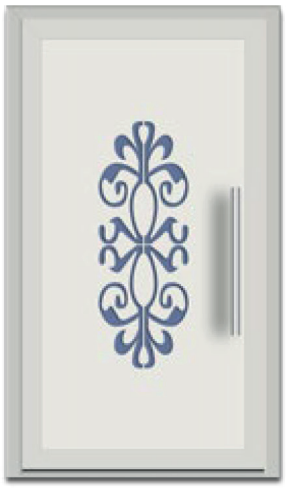


FL-3

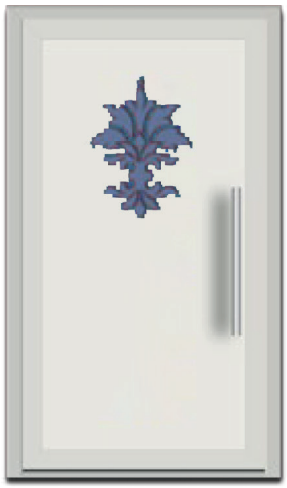
FL-4



FL-5



FL-6



FL-7

FL-8

Attention: Only white colour available.

GLASS LINE

GLASS LINE

GLASS LINE

It is an exclusive series of the original, full glass fillings for demanding customers, in which a digital print is applied directly to the glass. We offer many different digital print projects, in which you can choose the most appropriate filling. Glass Line is characterized by a unique design, long service life, good thermal insulation properties and gives the door structure strength and stability.

PARAMETERS:

- standard dimensions 900 x 2000 x 36 mm,
- maximum filling size 1300 x 2200 mm,
- glazing system: 44.2/warm swisspacer/43.1 TF
  (anti-burglary glass 44.2 with printing/ warm swisspancer/ VSG 43.1 TF glass)
- minimum filling dimension 700 x 1600 mm
- GL-01 to GL-25 models are combination of non-transparent digital printing and transparent glass
- GL-26 to GL-50 are made with full-surface digital printing, without transparent parts

GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-01

GL-02

GL-03

GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-04

GL-05

GL-06

GL-07

GL-08

GL-09

GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-10

GL-11

GL-12

GL-13

GL-14

GL-15

GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-16

GL-17

GL-18

GL-19

GL-20

GL-21

GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-22

GL-23

GL-24

GL-25

GL-26

GL-27

GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-28

GL-29

GL-30

GL-31

GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-32

GL-33

GL-34

GL-35

GL-36

GL-37

GL-38

GL-39

GL-40

GLASS LINE

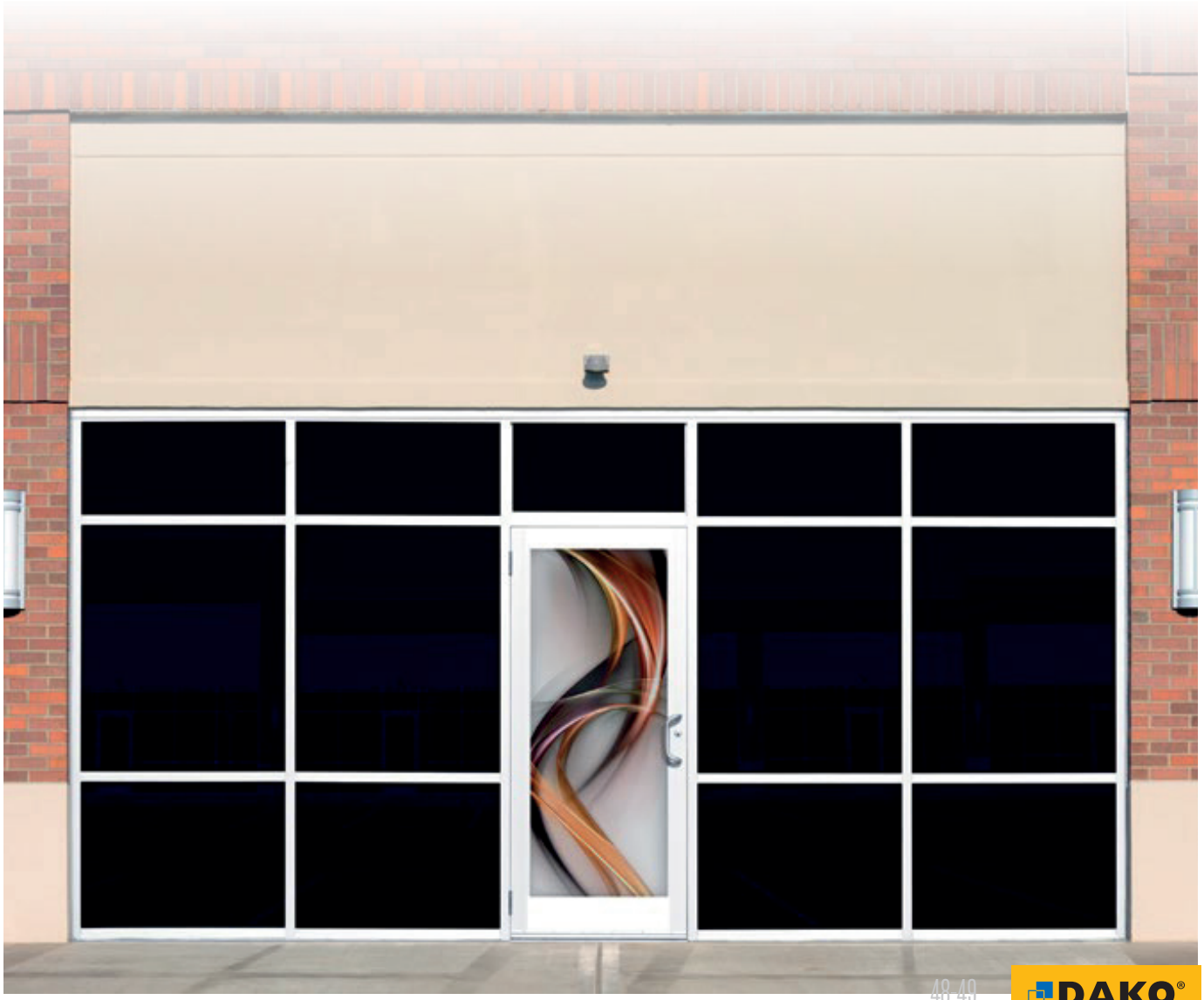
PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-41

GL-42

GL-43

GL-44



GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-45

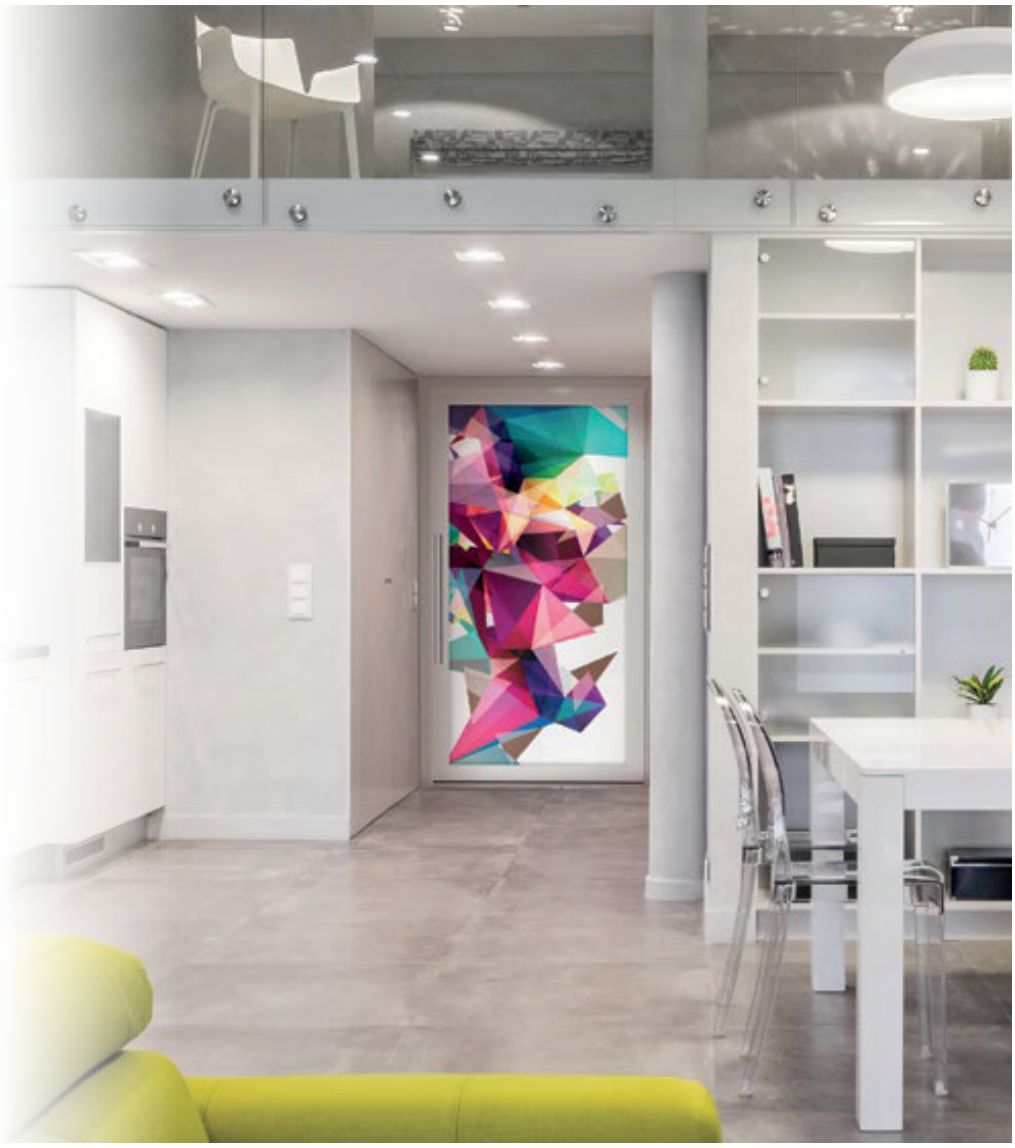
GL-46

GL-47

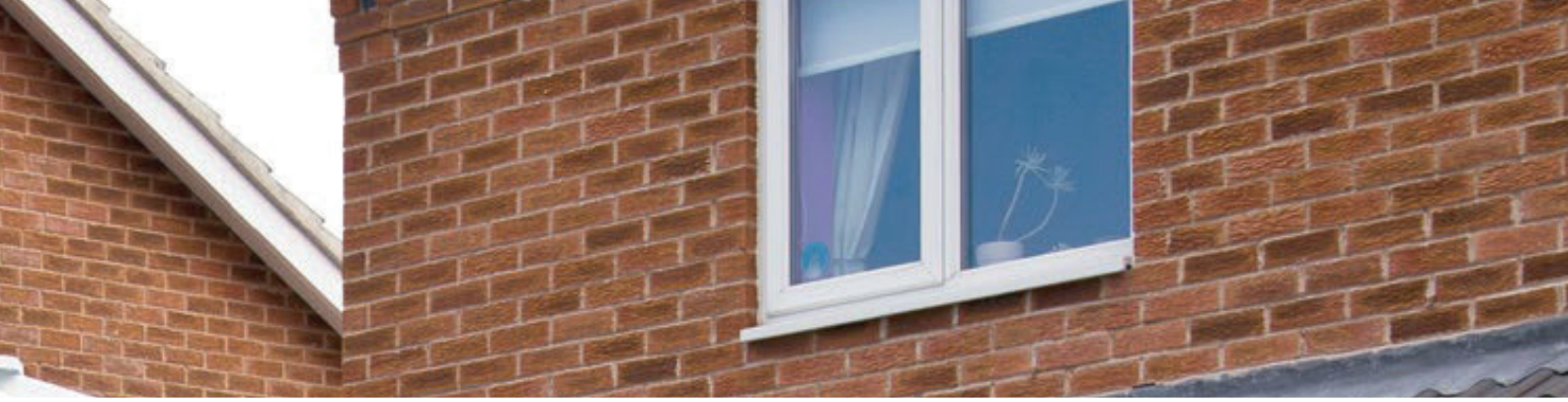
GL-48

GL-49

GL-50



GLASS LINE



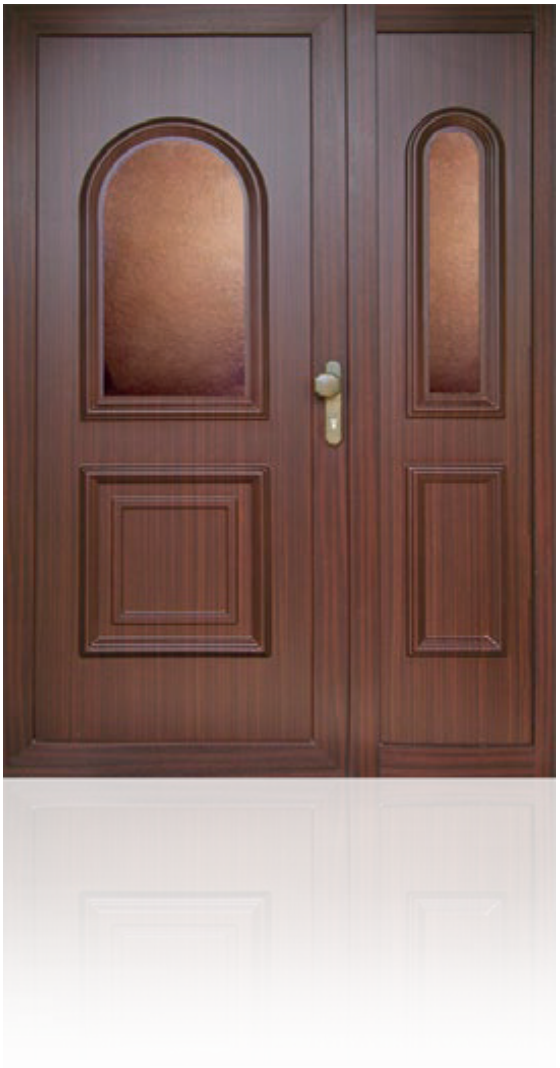
SPECIAL FILLINGS

SPECIAL FILLINGS

The offer is dedicated to the modern transom windows, winter gardens, muntin doors and partition walls.

PARAMETERS:

- BL-02(4)ST, BL-05(1)ST, BL-07(3)ST: standard dimensions 430 x 2000 x 36/48 mm
- BL-X1: standard dimensions 880x1020 x 36/48 mm
- NL/EK-41ST, NL/EK-16ST, EK-03(A)ST, EK-16(A)ST, NL/EK-19ST: standard dimensions 430 x 2000 x 36/48 mm



SPECIAL FILLINGS

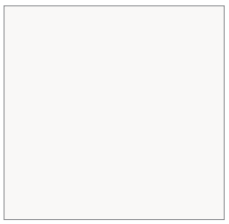
*BL-02(4)ST

*BL-05(1)ST

*BL-07(3)ST

*BL-X1

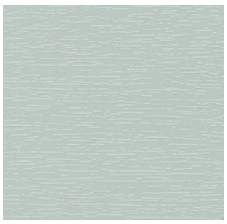
Colour palette



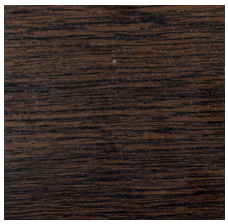
Smooth white, not veneered, RAL 9016

Golden oak
no. 2178001

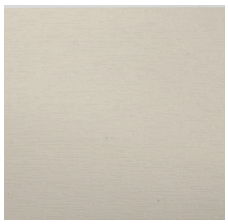
Walnut brown
no. 2178 007



*Agate grey
no. 703805-167



Swamp oak
no. 2052 089



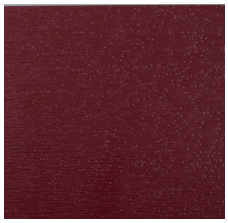
Creamy white
no. 1379 05-167

Dark grey
no. 7016 05-167

Mahogany
no. 206 5021

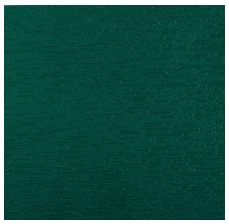
*Green
no. 6005 05-167

Basalt grey
no. 701205-167

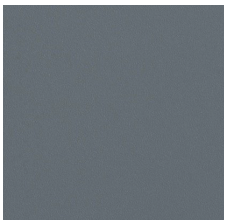


Red-brown
no. 308105-167

Silver grey
no. 715505-167



Dark green
no. 612505-167



*Quartz grey
no. 703905-165

RAL 9001
(coloured in mass, smooth)

Navy blue
no. 515005-167

* Special fillings with BL designation, not available in veneers: Agate grey, Green and Quartz grey.

NL/EK-41ST*

NL/EK-16ST*

EK-16(A)ST*

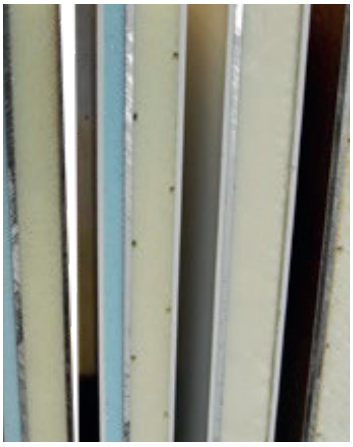
NL/EK-19ST*

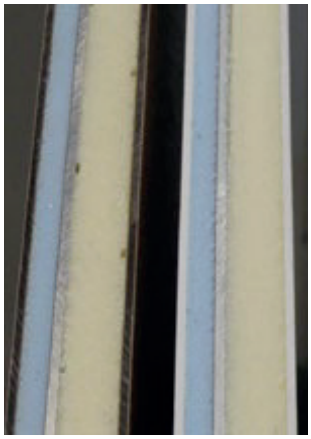
EK-03(A)ST*

* NL/EK-41ST, NL/EK-16ST, EK-16(A)ST, NL/EK-19ST and EK-03(A)ST fillings are available in the colours of the Economic Line range

REINFORCEMENTS

There is a possibility to use an additional aluminium plate inside the filling structure as a reinforcement. This significantly improves the stiffness of the panel, acoustics and anti-burglary parameters. As standard, we offer a thickness of 2 mm.

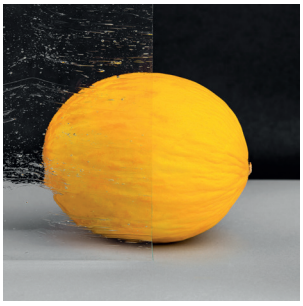


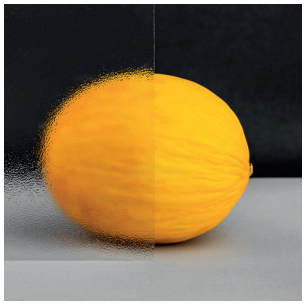


GLASS

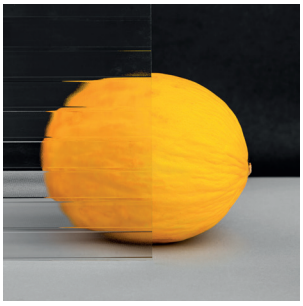
A RAL 7040 warm swisspacer is used as standard in infills with glazing packets. Available colours for warm swisspacers: RAL 7040, 9005, 7035, 8003, 8016, 9016. Warm swisspacers are available for the Basic Line, Glass Line and special infill series. Aluminium swissacer and warm swisspacers are available for the New line EK, Fashion line and Economic line series.

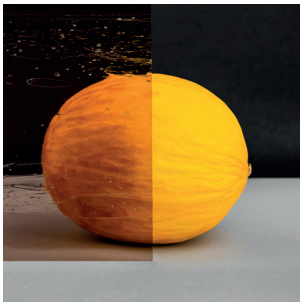
ORNAMENT GLASS

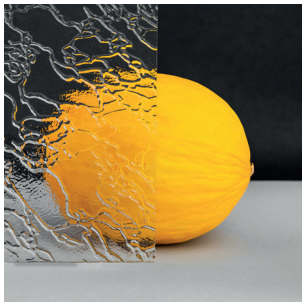

Altdeutsch colourless

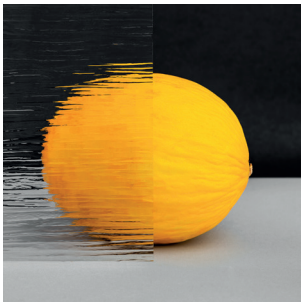

Crepi

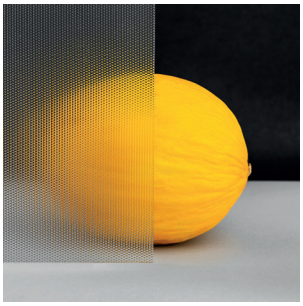
Kathedral colourless

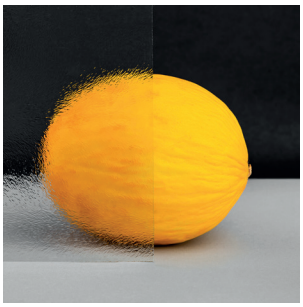

Master - linge

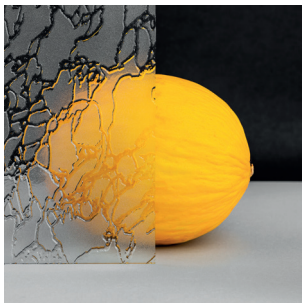

Altdeutsch brown

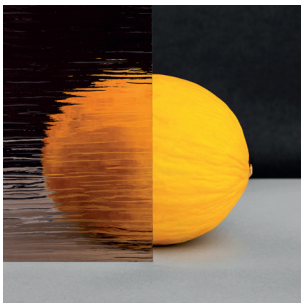

Delta clear

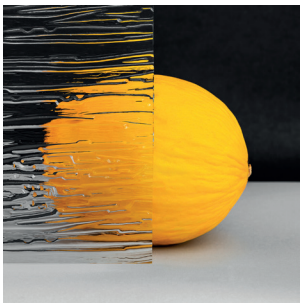

Kura colourless

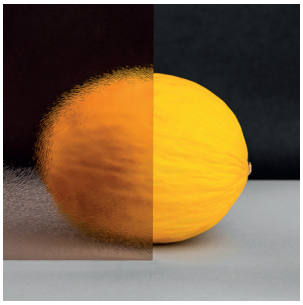

Master - point

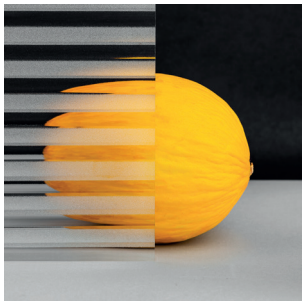

Chinchila white

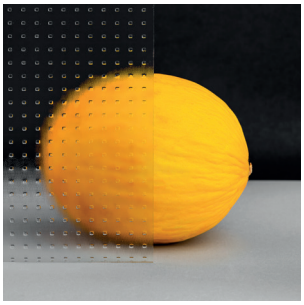

Delta mat


Kura brown

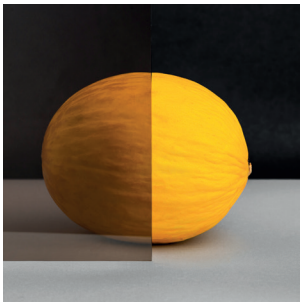

Niagara

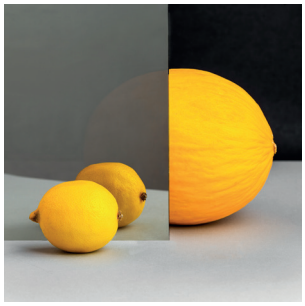

Chinchila brown

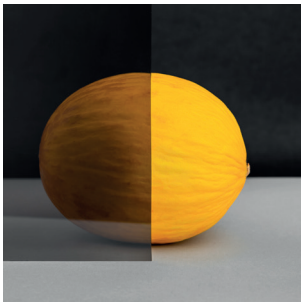

Flutes

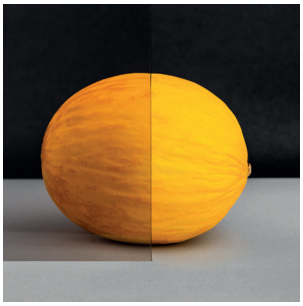

Master - carre

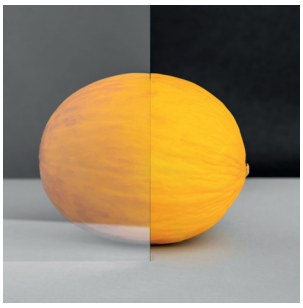
REFLECTIVE GLASS


Antisol brown

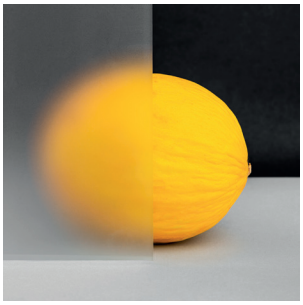

Mirastar (venetian mirror)

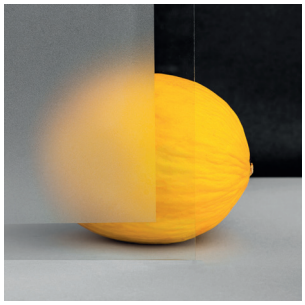

Stopsol brown

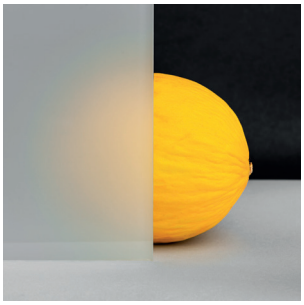

Stopsol graphite


Stopsol silver

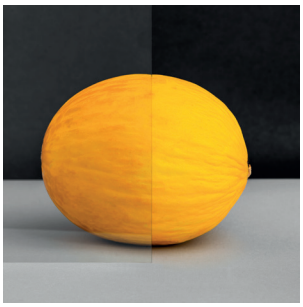
MATTE GLASS


Satinato


Sandblasted glass


VSG matte

OTHER THERMOFLOAT GLASS


Thermofloat

GLASS TYPES

Standard glass: thermofloat, VSG 33.1, satinato, chinchilla white, chinchilla brown, stopsol brown (reflex brown), delta colourless, delta brown, delta matte, mastercarre, mastepoint, crepi, flutes.

Non-standard, group I: stopsol graphite, masterlinge, antisol brown, altdeutsch colourless, VSG with thermofloat 43.1 TF

Non-standard, group II: silvit, VSG matte 33.1, cathedral, mirastar (venetian mirror), stopsol silver

Anti-burglary glass 44.4, Anti-burglary matte glass 44.2

SAND GLASS

Glass sandblasting is the process of the specialised abrasive treatment of the glass surface, leading to the removal of the top layer of glass, resulting in visible tarnishing. The use of this technology gives extremely delicate and subtle results. Sandblasting the glass makes it possible to create any pattern that decorates the surface in a unique way. In addition to the following patterns, it is also possible to make an individual pattern at the customer's request.

SAND-BLASTED 01 | SAND-BLASTED 02 | SAND-BLASTED 03 | SAND-BLASTED 04 | SAND-BLASTED 05 | SAND-BLASTED 06 | SAND-BLASTED 07 | SAND-BLASTED 08 | SAND-BLASTED 09

The above patterns of sandblasted glass are dedicated to the following models:

- EK-02(A)/ EK-44(A) / EK-45(A): SANDBLASTED 01, SANDBLASTED 02, SANDBLASTED 03, SANDBLASTED 08
- EK-04(A) and EK-04/6(A): SANDBLASTED 04, SANDBLASTED 05, SANDBLASTED 06
- EK-05(A) and EK-15(A): SANDBLASTED 07
- EK-50(A) and EK-51(A): SANDBLASTED 09

STAINED GLASS - BEWELA, DECORGLAS, FUSING, TIFFANY SERIES

Stained glass are an effective decoration of the door. Their luminosity and colour create a unique atmosphere. They create the "magic of light". Doors decorated by stained glass undergo a striking visual transformation, both in stylized and modern buildings.

Stained glass, being a decorative element, at the same time has the utility functions - it protects from unwanted views, protects against too strong sunlight, or ensures discretion. When used in the door, it can be a painting, simple geometry or an intricate arabesque, and it can also contain the heraldic elements or a company logo.

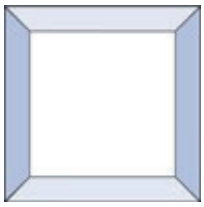
DECORATIVE BEVELS

DECORATIVE BEVELS

We present sets of decorative bevels. Their advantage is the possibility of using in each door fillings series, which opens up many possibilities for you. Bevels add character, elegance and individuality to the front door. They can be applied to any type of glass, except: Colourless Delta, Brown Delta, Delta Mat, Kathedral, Flutes and Colourless Altdeutsch.

small sets

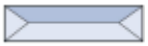
DB 020
102 x 102 mm



DB 026
25 x 203 mm

DB 066
25 x 127 mm

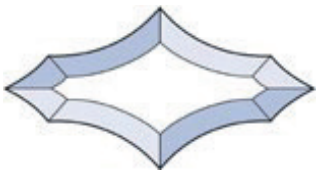
DB 255
19 x 76 mm



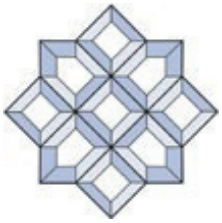
DB 264
25 x 305 mm

DB 257
19 x 152 mm

DB 106
145 x 75 mm



DB 109
161 x 161 mm



DB 267
192 x 130 mm

DECORATIVE BEVELS

DB 269
136 x 190 mm

DB 229
80 x 80 mm

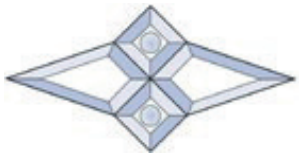
DB 034
144 x 144 mm

medium sets

DB 069
262 x 190 mm

DB 145
144 x 265 mm

DB 149
285 x 144 mm



DECORATIVE BEVELS

DB 161
126 x 126 mm

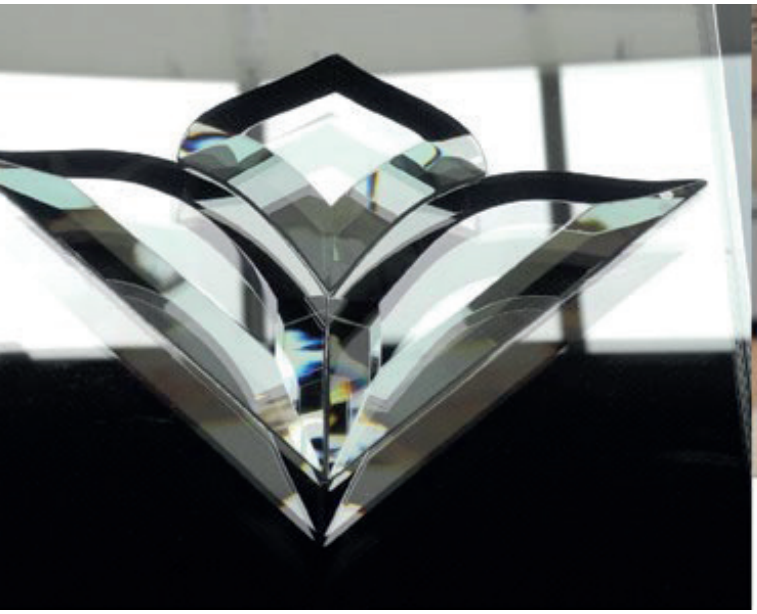
DB 163
346 x 197 mm

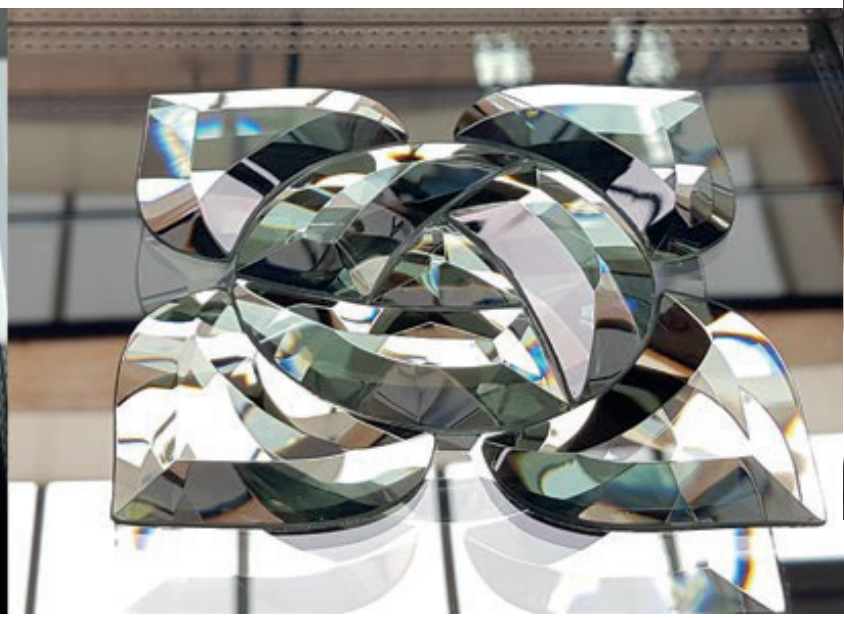
DB 242
120 x 120 mm

DB 249
265 x 155 mm

DB 347
212 x 217 mm

DB 110
72 x 100 mm





DB 111
42 x 100 mm

DB 112
70 x 100 mm

DB 113
72 x 103 mm

DB 114
80 x 100 mm

DB 115
73 x 100 mm

DB 116
77 x 100 mm

DECORATIVE BEVELS

DB 117
77 x 100 mm

DB 118
73 x 100 mm

DB 119
77 x 100 mm

large sets

DB 246
125 x 830 mm

DB 243
334 x 806 mm

DECORATIVE BEVELS

DB 298
283 x 519 mm

DB 299
283 x 519 mm

DB 184
277 x 153 mm

DB 240
109 x 385 mm

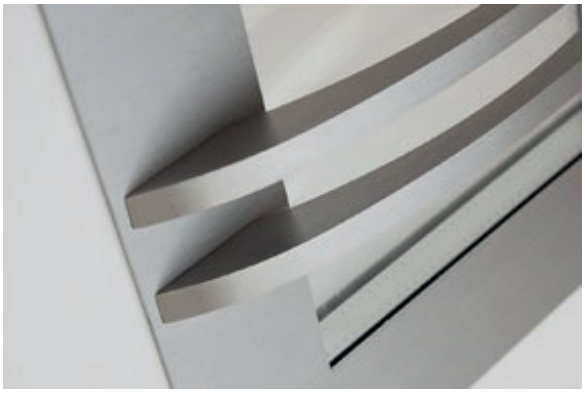
DB 316
112 x 610 mm

DB 314
74 x 640 mm

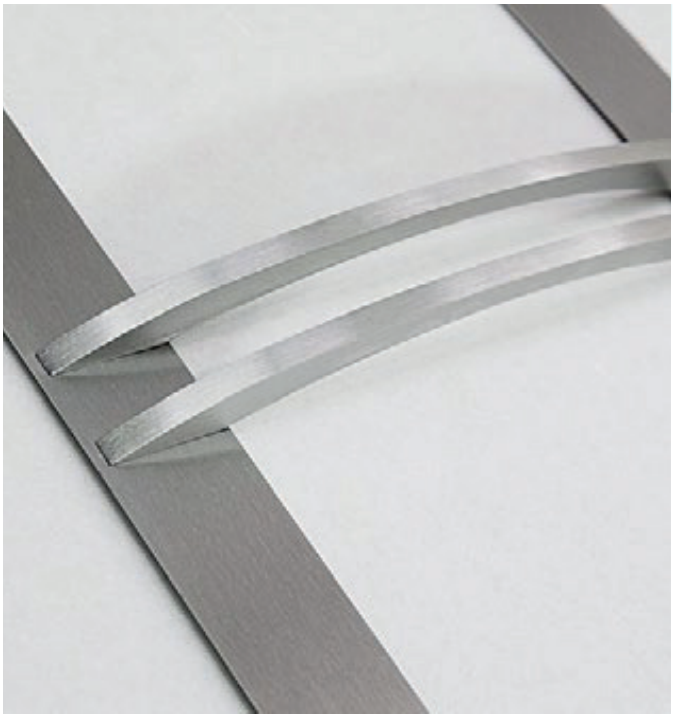
3D INOX APPLICATIONS
3D INOX INLAYS

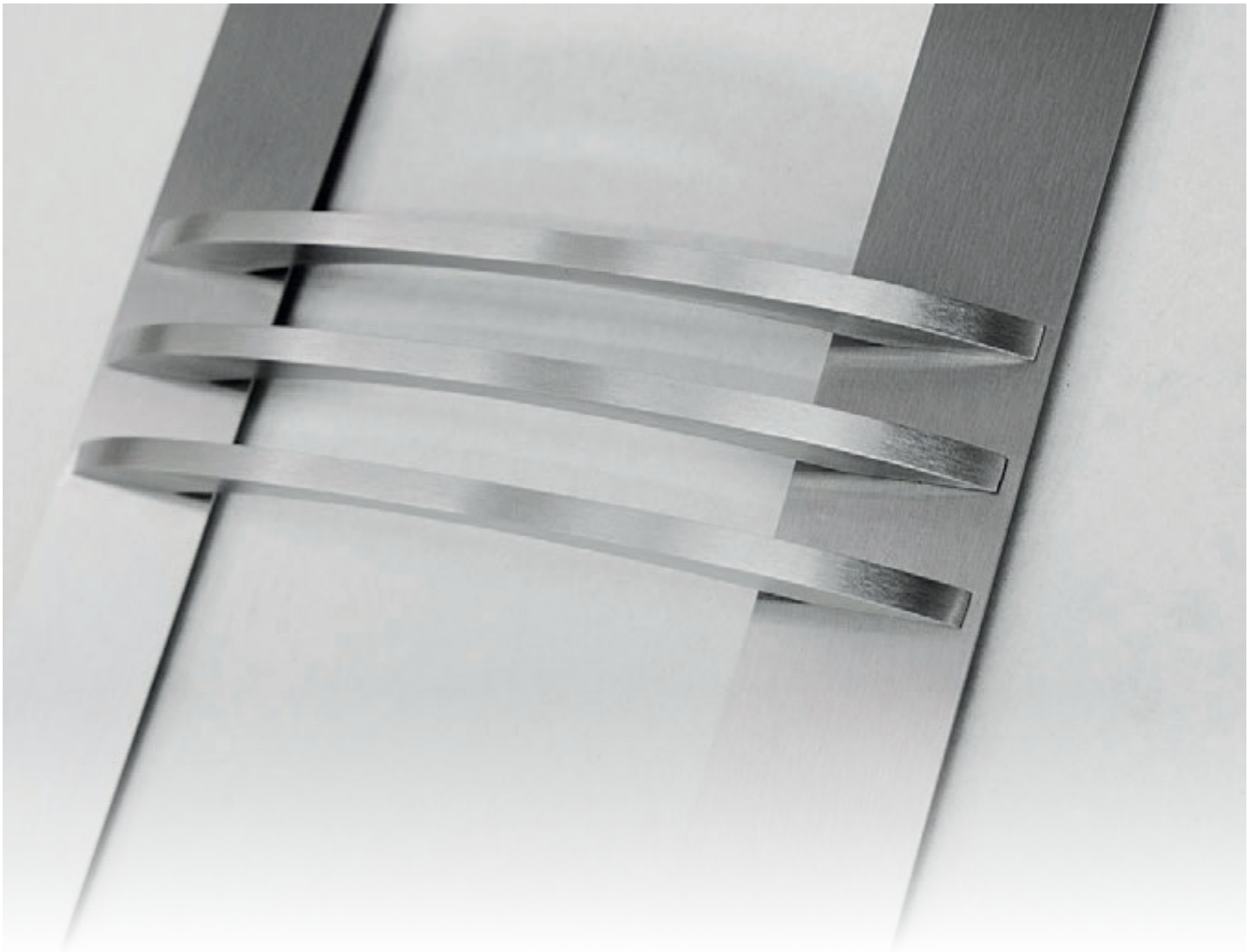
3D APPLICATIONS IN INOX STAINLESS STEEL

3D convex elements are fixed elements welded to the INOX applications. Our decorations are characterized by exemplary workmanship and a modern shape that gives the door an extraordinary look. Thanks to the properties of stainless steel, such as durability and nobility, we guarantee complete customer satisfaction with the purchased fillings. We can apply them in models EK-04(A), EK-04/6 (A), EK-17(A), EK-18(A), EK-02(A), EK-44(A), EK-45(A), EK-51(A).



3D APPLICATIONS IN INOX STAINLESS STEEL



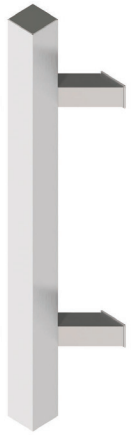


HANDRAILS

P45

stainless steel,
mounting feet at an
angle of 45^0

Q45



stainless steel,
rectangular handrail,
mounting feet at an angle of 45^0

Rectangular

stainless steel,
tubular handrail

Type C

stainless steel,
tubular handrail

Triangular

stainless steel,
tubular handrail

VISORS

TRADITIONAL VISORS

chrome silver visor
(fillings 24-85 mm thick)

ELECTRONIC VISORS

silver electronic visor
(fillings 38-110mm thick)

CAT DOOR

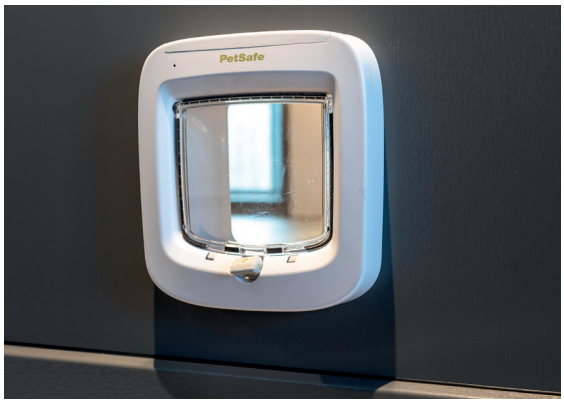
CHIP VERSION

(opened with a chip mounted most often on the cat's collar, the chip enables the automatic opening of the passage)

Inner size (flap opening): 14.2 cm x 12 cm,
outer size: 21.0 cm x 21.0 cm

MECHANICAL VERSION

Inner size (flap opening) 5.5 cm (D) x 18 cm (W) x 19.5 cm (H), is suitable for a cat with a waist circumference of less than 60 cm, outer size 5.5 cm (D) x 24 cm (W) x 27.5 cm



MAIL SLOTS

We offer the mail slots in three colours of aluminium: silver, white and gold. We offer the installation of the slots in each of our series of fillings. Filling thickness from 36 mm to 70 mm maximum.

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