

PVC · WOOD · ALUMINIUM
WINDOWS · ROLLER SHUTTERS · DOORS · GARAGE DOORS



**PVC BATCH
DOORS**

Series overview

The presented drawings in this catalogue are illustrative and show the view from the outside.
As standard, the handrail is mounted to the door leaf profile at an angle of 45 degrees.

BASIC LINE



ECONOMIC LINE



NEW LINE EK



FASHION LINE



GLASS LINE



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BASIC LINE

BASIC LINE

Group of door panels embossed in PVC (white) and ABS (veneers). ABS is a very impact-resistant material that strongly reflects the sun's UV rays. It has very good thermal insulation properties, and at the same time it does not deform itself when the temperature changes. Both materials are of high quality and have a long aging period. Basic Line fits both modern and classic construction.

PARAMETERS:

- standard size 850 x 2000 x 36/48 mm
- reinforcement made of waterproof plywood 8 mm
- all models are available in veneer and white, as well as cream-coloured RAL 9001;
- Thirteen standard glazing variants: Thermofloat, VSG 3.3.1, Satinato, Chinchila white, Chinchila brown, Mastercarre, Masterpoint, Stopsol brown, Delta colourless, Delta brown, Delta Matte, Crepi and Flutes. In standard warmspacer RAL 7040.
- Possibility to use interglazing bars (8,18,26 mm) in colours: white RAL 9016, silver, gold, pearl copper RAL 8029, dark grey, golden oak
- the remaining colours of veneered and painted muntins are available for the width of 18 and 26 mm

Attention: The pattern is only double-sided.



BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-01(2)



BL-01



BL-02(2)



BL-02(2)S



BL-02(8)



BL-02



BL-03(1)



BL-03



BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-04(1)



BL-04



BL-05(1)



BL-05



BL-07(1)



BL-07(3)



BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-07



BL-11(1)



BL-11



BL-13(1)



BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-13



BL-14(1)



BL-14



BL-15(1)



BL-15



BL-17



BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-17(6)



BL-20(1)



BL-20



BL-25



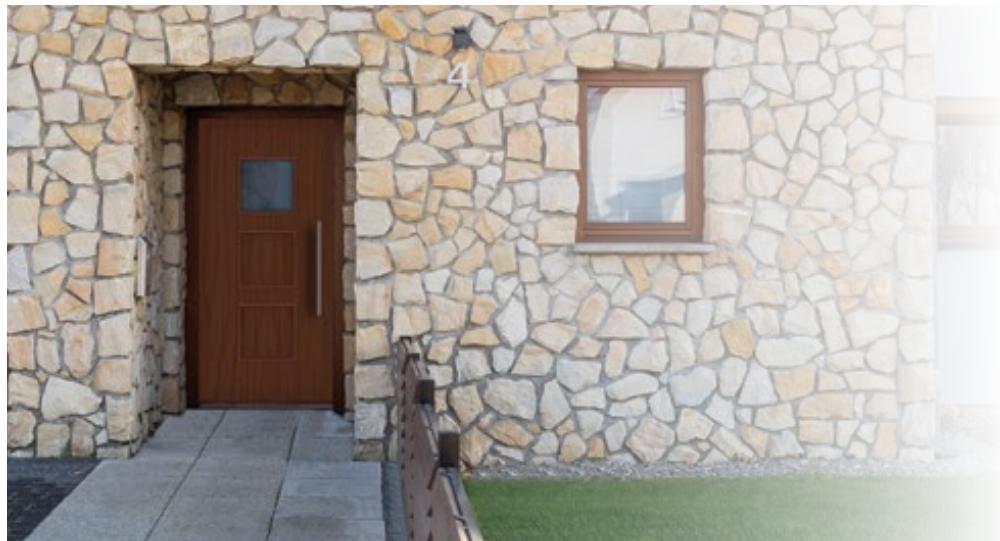
BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-25(3)



BL-25(1)



BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-26



BL-27



BL-28(1)



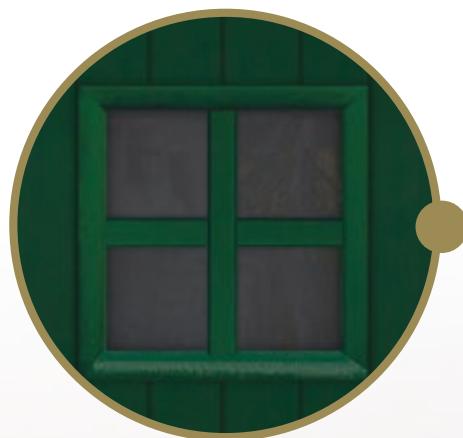
BASIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

BL-28



BL-29(1)



Colour palette

Due to the embossing technique, the Basic Line series has its own colour palette based on RENOLIT and is available ONLY in the following colours. The colours may slightly differ from the given RAL and RENOLIT numbers.



Smooth white, not
veneered, RAL
9016 Golden oak
no. 2178001 Walnut brown
no. 2178 007 Swamp oak
no. 2052 089 Creamy white
no. 1379 05-167 Dark grey
no. 7016 05-167



Mahogany
no. 206 5021 Basalt grey
no. 701205-167 Red-brown
no. 308105-167 Silver grey
no. 715505-167 Dark green
no. 612505-167 RAL 9001
(coloured in mass,
smooth)



Navy blue
no. 515005-167



BASIC LINE



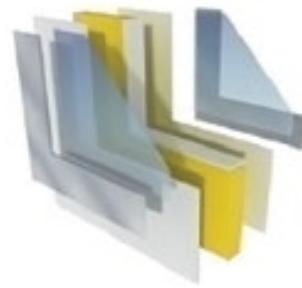
ECONOMIC LINE

ECONOMIC LINE

It is a group of the exclusive door fillings combining high aesthetics and current trends in designing the modern door structures. It contains fillings with the INOX stainless steel applications that hold the glass element. Their extraordinary precision is possible thanks to the use of laser processing technology. To distinguish them from other models, they are marked with a letter "A".

PVC PARAMETERS:

- standard dimensions 900 x 2000 x 36/48 mm PVC
- structure: 2,0/32/2,0 or 2,0/44/2,0
2.0 mm PVC board
hard polystyrene foam,
2.0 mm PVC board.



Attention: Two-sided applications as standard



ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-01(A)



EK-02(A)



EK-02(A)
SANDBLASTED 01



EK-02(A)
SANDBLASTED 02



EK-02(A)
SANDBLASTED 03



EK-02(A)
SANDBLASTED 08



EK-03(A)



EK-04(A)



EK-04(A)
SANDBLASTED 04



EK-04(A)
SANDBLASTED 05



ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-04(A)
SANDBLASTED 06



EK-04/6(A)



EK-05(A)



EK-06(A)



EK-07(A)



EK-08(A)



EK-09(A)

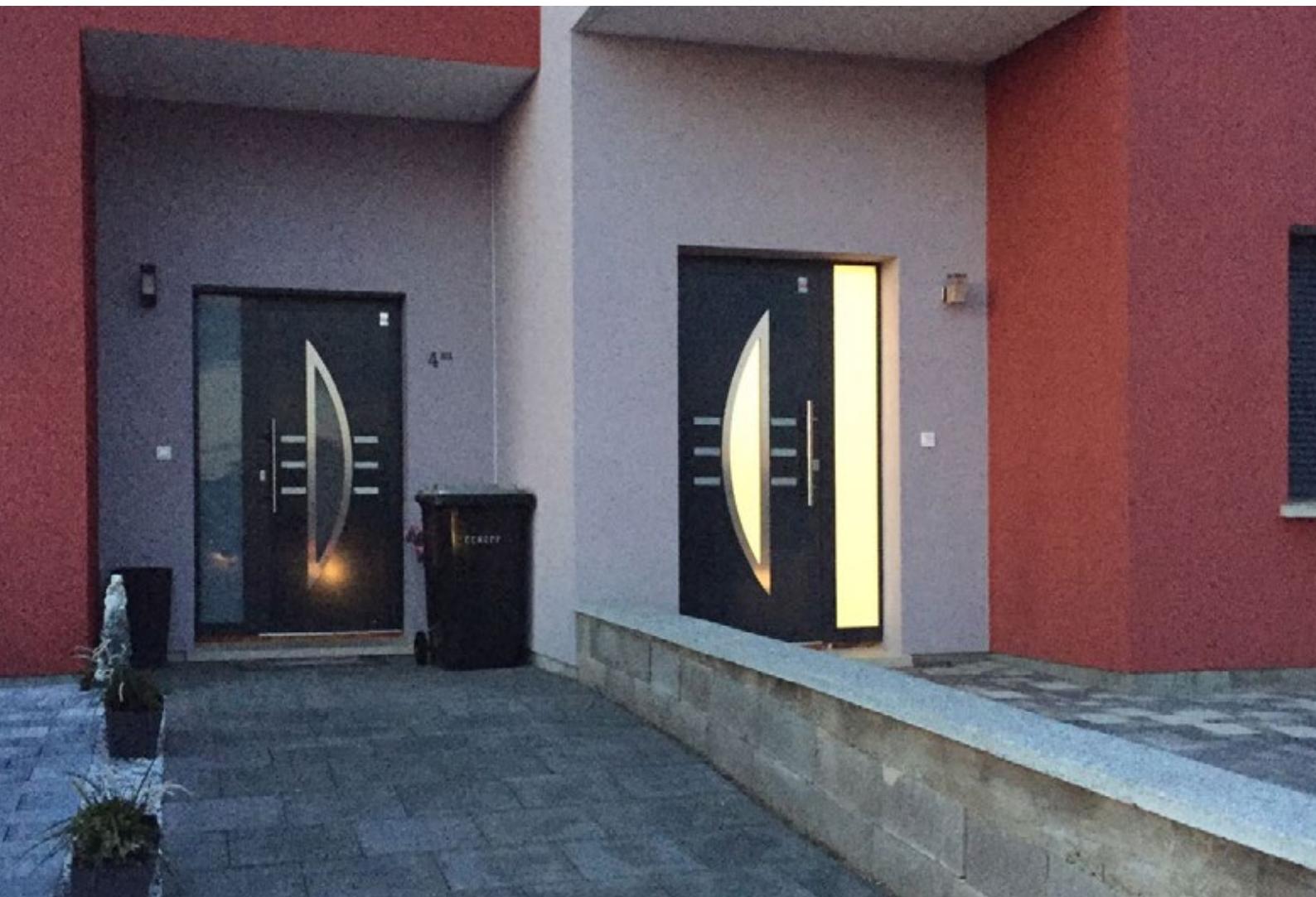


EK-10(A)



ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE



EK-11(A)



EK-12(A)



ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-13(A)



EK-14(A)



EK-15(A)



EK-16(A)



EK-17(A)



EK-18(A)



EK-19(A)



EK-20(A)



EK-21(A)



EK-22(A)



EK-23(A)



EK-24(A)



ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-25(A)



EK-26(A)



EK-27(A)



EK-28(A)



EK-29(A)



EK-30(A)



EK-31(A)



EK-32(A)



ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-33(A)



EK-34(A)



EK-35(A)



EK-36(A)



EK-37(A)



EK-38(A)



ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-39(A)



EK-40(A)



EK-41(A)



EK-42(A)



EK-43(A)



EK-44(A)



EK-45(A)



EK-46(A)



EK-47(A)



EK-48(A)



EK-48(A)
SANDBLASTED 10



EK-49(A)



ECONOMIC LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

EK-50(A)



EK-50(A)
SANDBLASTED 09



EK-51(A)



EK-51(A)
SANDBLASTED 09



EK-52(A)



EK-53(A)

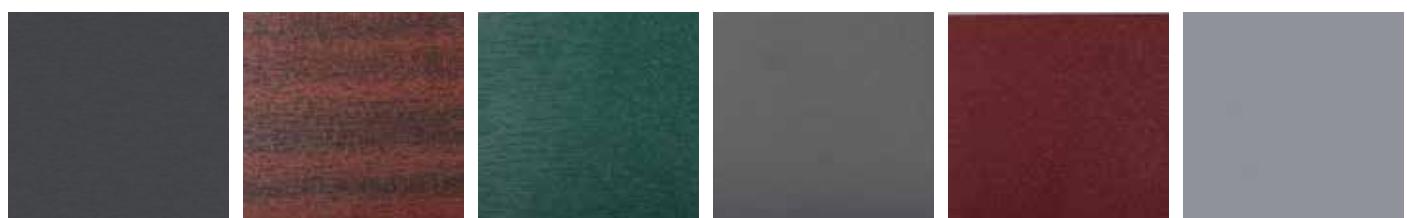


Colour palette

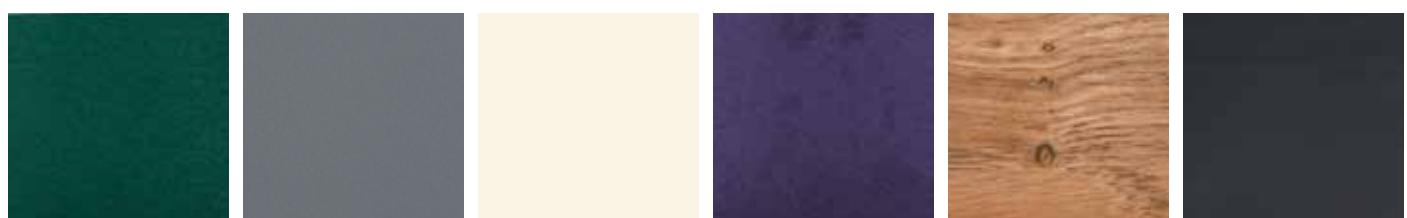
Economic Line series



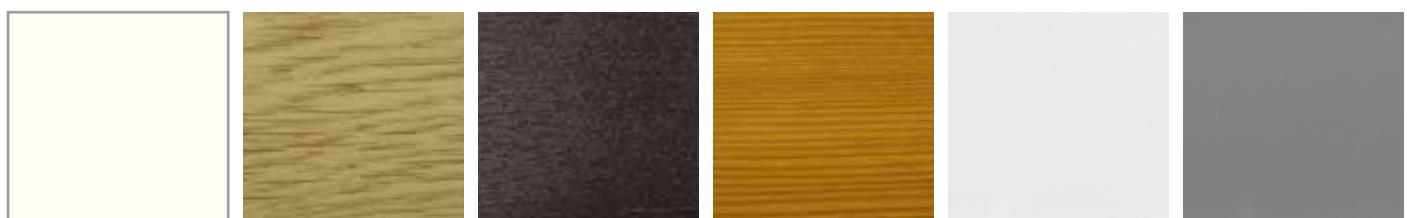
Smooth white, not veneered, RAL 9016
Golden oak no. 2178001
Walnut brown no. 2178 007
Agate grey no. 703805-167
Swamp oak no. 2052 089
Creamy white no. 1379 05-167



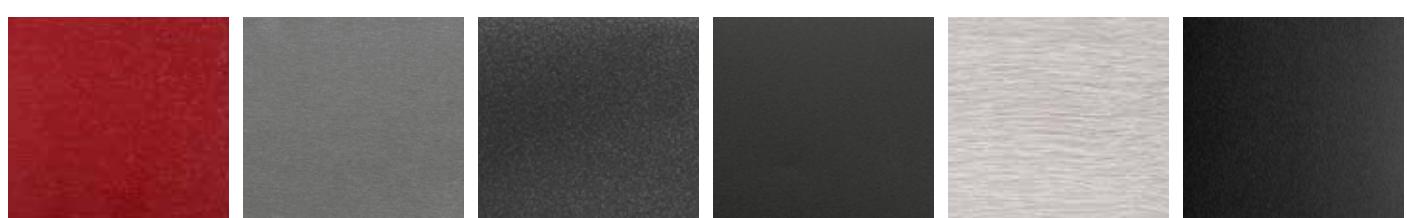
Dark grey no. 7016 05-167
Mahogany no. 206 5021
Green no. 6005 05-167
Basalt grey no. 701205-167
Red-brown no. 308105-167
Silver grey no. 715505-167



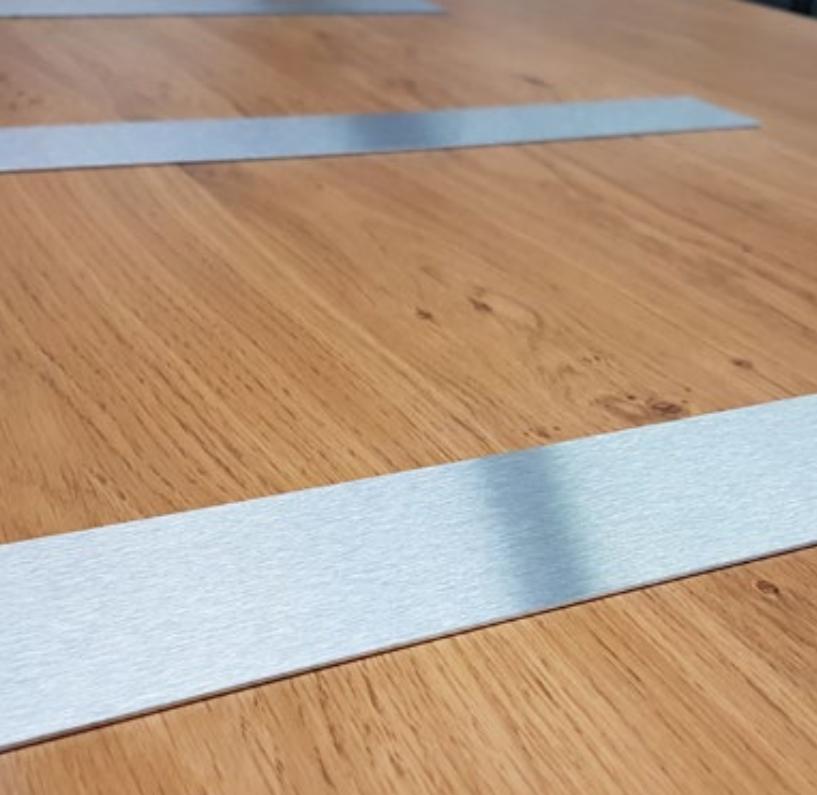
Dark green no. 612505-167
Quartz grey no. 703905-165
RAL 9001 (coloured in mass, smooth)
Navy blue no. 515005-167
49240 Winchester
4367003 Dark grey silk



915205 White
3118076 Light oak
887505 Brown
2115008 Oregon
725105 Light grey
701205083 Smooth basalt grey



300305 Ruby red
1293001 Platinum crown
F4361014 Dark grey Alux DB 703
02.20.71.00000 1- 504700 Dark grey matt
F4563081 Bleached oak
FX 02.12.01. 000004-809700 Black matte



STANDARD INOX APPLICATIONS



INOX VENEERED APPLICATIONS



NEW LINE EK

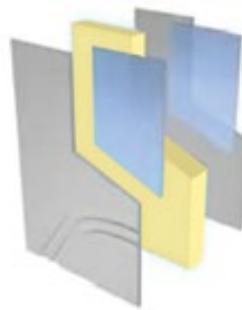
NEW LINE EK

To meet the new trends in architecture, we have prepared fillings with modern design for customers who want individualism in their home.

PARAMETERS:

- standard dimensions 1000 x 2000 x 36/48 mm

Attention: Two-sided applications as standard.



NEW LINE EK

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

NL-EK 6



NL-EK 7



NL-EK 8



NL-EK 9



NL-EK 10



NL-EK 11



NL-EK 12



NEW LINE EK

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE



NL-EK 13



NL-EK 14



NL-EK 15



NL-EK 16



NEW LINE EK

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

NL-EK 17



NL-EK 18



NL-EK 19



NL-EK 20



NL-EK 21



NL-EK 22



NL-EK 23



NL-EK 24



NL-EK 25



NL-EK 26



NL-EK 27



NL-EK 28



NEW LINE EK

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

NL-EK 35*



NL-EK 36*



NL-EK 39*



NL-EK 40*



NL-EK 41



NL-EK 42



NL-EK 43



NL-EK 44



*** Attention:**

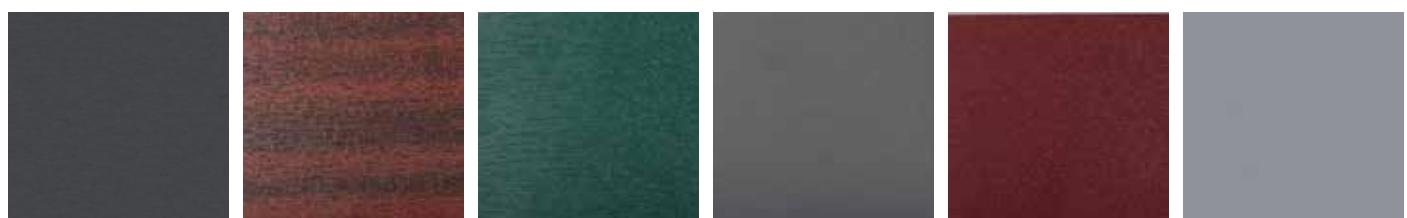
Only available in white, applies to models NL-EK 35, NL-EK 36, NL-EK 39, NL-EK 40

Colour palette

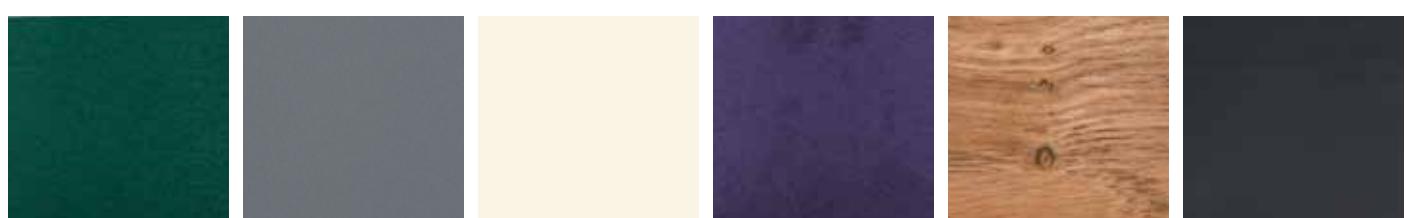
NEW LINE EK SERIES



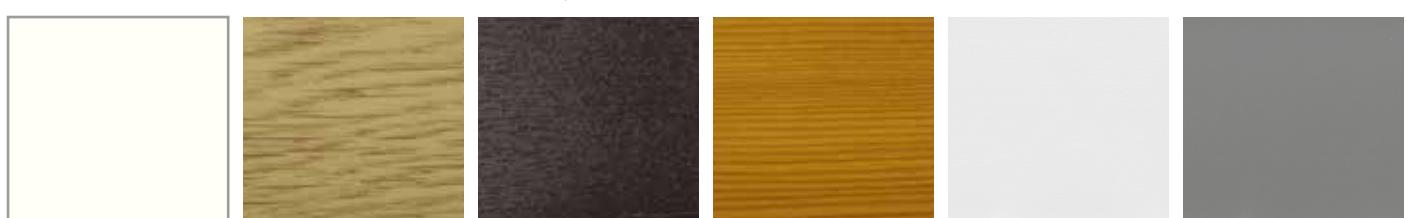
Smooth white, not veneered, RAL 9016 Golden oak no. 2178001 Walnut brown no. 2178 007 Agate grey no. 703805-167 Swamp oak no. 2052 089 Creamy white no. 1379 05-167



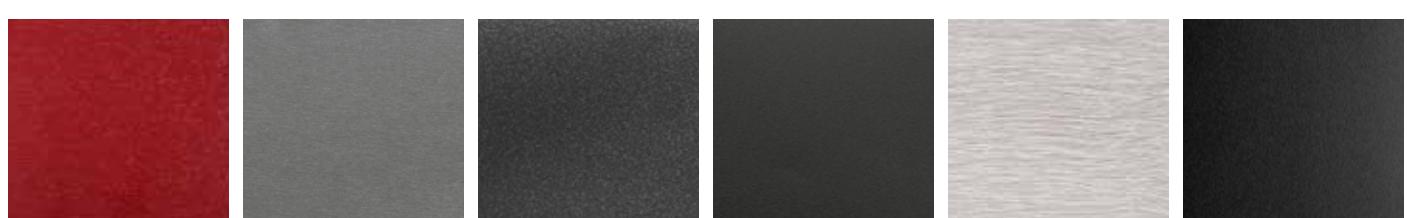
Dark grey no. 7016 05-167 Mahogany no. 206 5021 Green no. 6005 05-167 Basalt grey no. 701205-167 Red-brown no. 308105-167 Silver grey no. 715505-167



Dark green no. 612505-167 Quartz grey no. 703905-165 RAL 9001 (coloured in mass, smooth) Navy blue no. 515005-167 49240 Winchester 4367003 Dark grey silk



915205 White 3118076 Light oak 887505 Brown 2115008 Oregon 725105 Light grey 701205083 Smooth basalt grey



300305 Ruby red 1293001 Platinum crown F4361014 Dark grey Alux DB 703 02.20.71.00000 1- 504700 Dark grey matt F4563081 Bleached oak FX 02.12.01. 000004-809700 Black matte

67A





FASHION LINE

FASHION LINE

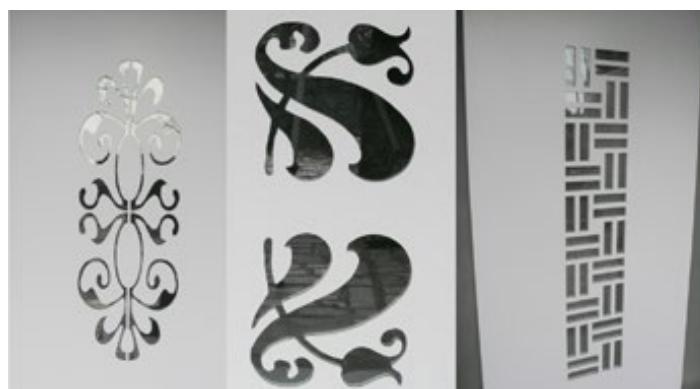
It is a group of fillings with a unique design and modern form. Perfect for the customers with a sophisticated taste who value originality. You can find a variety of patterns here, from geometric shapes to openwork accents. In combination with the various types of glazing, you can get an original visual effect.



PARAMETERS:

- standard size 900 x 2000 x 36/48 mm
- available only in smooth white, not veneered, RAL 9016

Attention: The pattern is only double-sided.



FASHION LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

FL-1



FL-2



FL-3



FL-4



FL-5



FL-6



FL-7



FL-8



Attention: Only white colour available.



GLASS LINE



GLASS LINE

GLASS LINE

It is an exclusive series of the original, full glass fillings for demanding customers, in which a digital print is applied directly to the glass. We offer many different digital print projects, in which you can choose the most appropriate filling. Glass Line is characterized by a unique design, long service life, good thermal insulation properties and gives the door structure strength and stability.

PARAMETERS:

- standard dimensions 900 x 2000 x 36 mm,
- maximum filling size 1300 x 2200 mm,
- glazing system: 44.2/warm swisspancer/43.1 TF
(anti-burglary glass 44.2 with printing/ warm swisspancer/ VSG 43.1 TF glass)
- minimum filling dimension 700 x 1600 mm
- GL-01 to GL-25 models are combination of non-transparent digital printing and transparent glass
- GL-26 to GL-50 are made with full-surface digital printing, without transparent parts



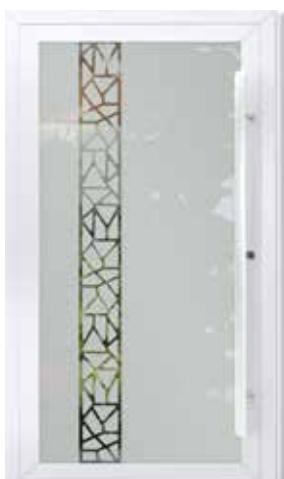
GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-01



GL-02



GL-03



GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-04



GL-05



GL-06



GL-07



GL-08



GL-09



GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-10



GL-11



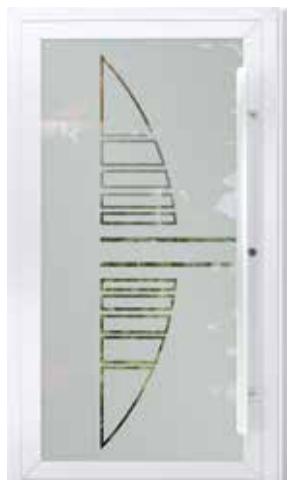
GL-12



GL-13



GL-14



GL-15



GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-16



GL-17



GL-18



GL-19



GL-20



GL-21



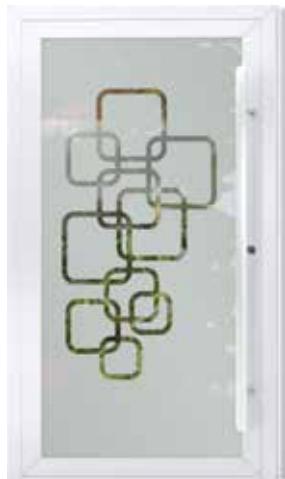
GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-22



GL-23



GL-24



GL-25



GL-26



GL-27



GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE



GL-28



GL-29



GL-30



GL-31



GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-32



GL-33



GL-34



GL-35



GL-36



GL-37



GL-38



GL-39



GL-40



GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-41



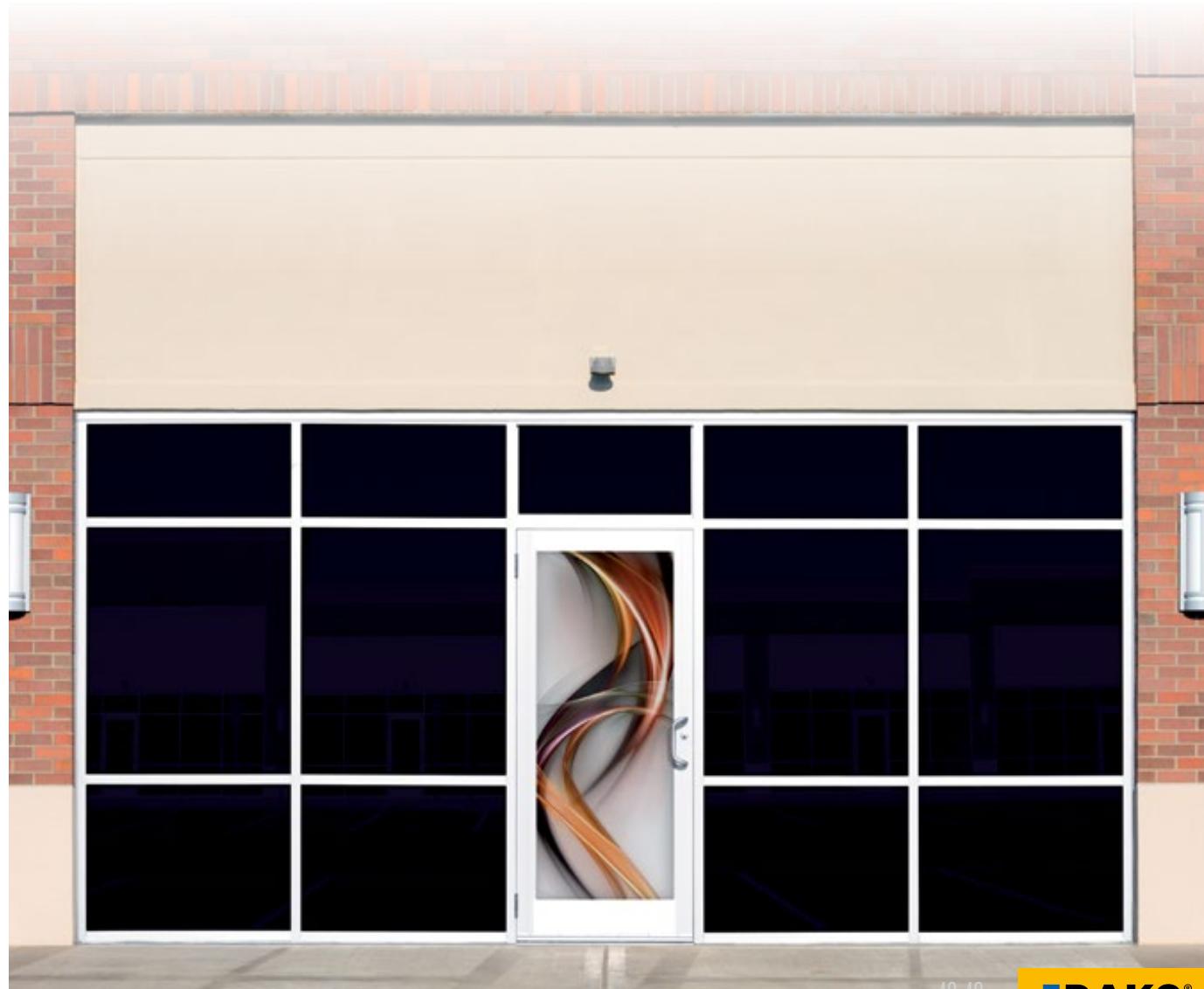
GL-42



GL-43



GL-44



GLASS LINE

PHOTOS SHOW A VIEW OF THE DOOR FROM THE OUTER SIDE

GL-45



GL-46



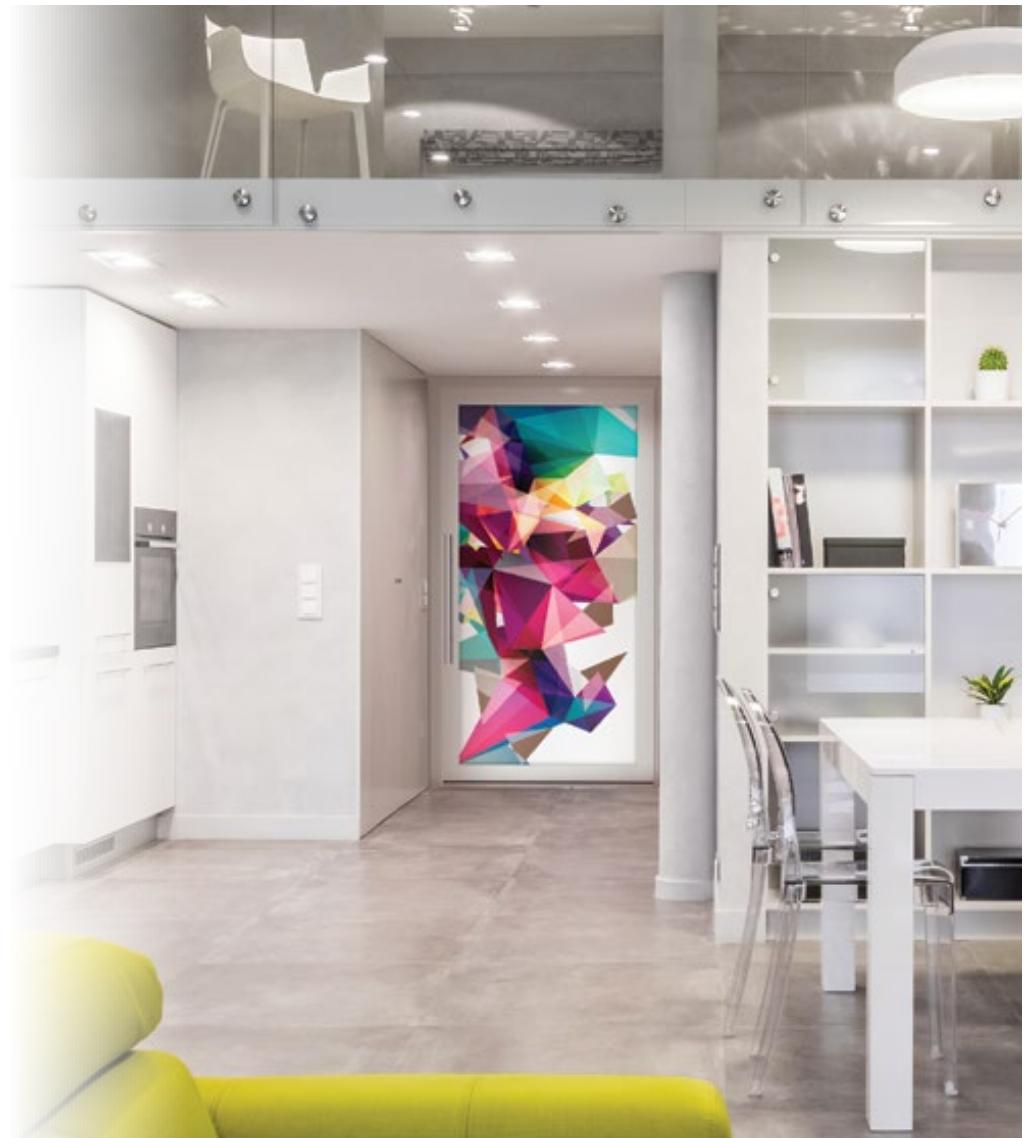
GL-47



GL-48



GL-49



GL-50



GLASS LINE



SPECIAL FILLINGS



SPECIAL FILLINGS

The offer is dedicated to the modern transom windows, winter gardens, muntin doors and partition walls.

PARAMETERS:

- BL-02(4)ST, BL-05(1)ST, BL-07(3)ST: standard dimensions 430 x 2000 x 36/48 mm
- BL-X1: standard dimensions 880x1020 x 36/48 mm
- NL/EK-41ST, NL/EK-16ST, EK-03(A)ST, EK-16(A)ST, NL/EK-19ST: standard dimensions 430 x 2000 x 36/48 mm



SPECIAL FILLINGS

*BL-02(4)ST

*BL-05(1)ST

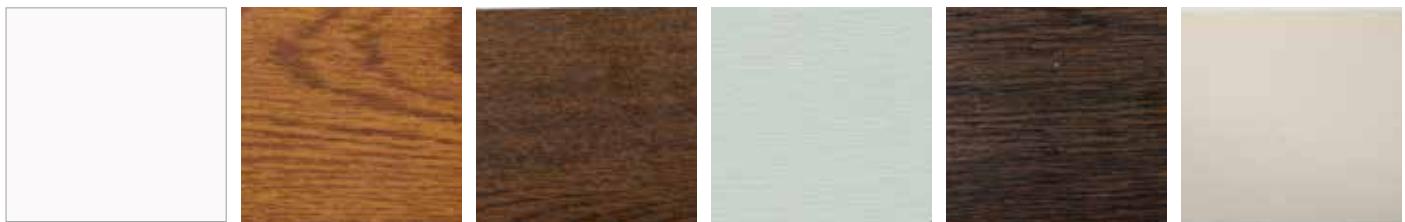
*BL-07(3)ST



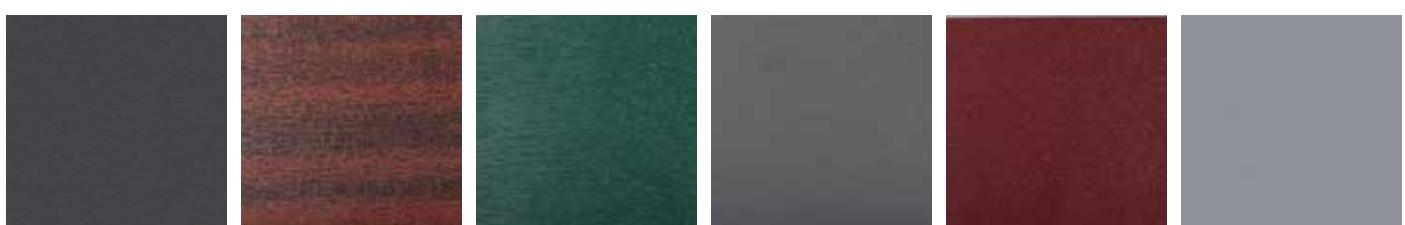
*BL-X1



Colour palette



Smooth white, not veneered, RAL 9016
Golden oak no. 2178001
Walnut brown no. 2178 007
*Agate grey no. 703805-167
Swamp oak no. 2052 089
Creamy white no. 1379 05-167



Dark grey no. 7016 05-167
Mahogany no. 206 5021
*Green no. 6005 05-167
Basalt grey no. 701205-167
Red-brown no. 308105-167
Silver grey no. 715505-167



Dark green no. 612505-167
*Quartz grey no. 703905-165
RAL 9001 (coloured in mass, smooth)
Navy blue no. 515005-167

* Special fillings with BL designation, not available in veneers: Agate grey, Green and Quartz grey.



NL/EK-41ST* NL/EK-16ST* EK-16(A)ST* NL/EK-19ST* EK-03(A)ST*

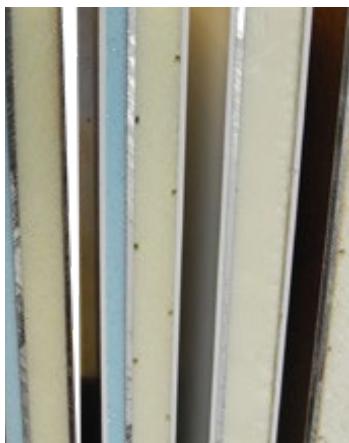


* NL/EK-41ST, NL/EK-16ST, EK-16(A)ST, NL/EK-19ST and EK-03(A)ST fillings are available in the colours of the Economic Line range



REINFORCEMENTS

There is a possibility to use an additional aluminium plate inside the filling structure as a reinforcement. This significantly improves the stiffness of the panel, acoustics and anti-burglary parameters. As standard, we offer a thickness of 2 mm.



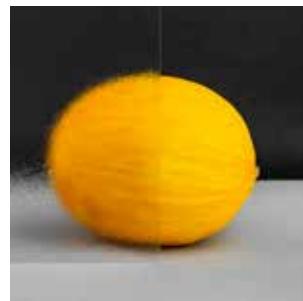
GLASS

A RAL 7040 warm swisspace is used as standard in infills with glazing packets. Available colours for warm swisspacers: RAL 7040, 9005, 7035, 8003, 8016, 9016. Warm swisspacers are available for the Basic Line, Glass Line and special infill series. Aluminium swissacer and warm swisspacers are available for the New line EK, Fashion line and Economic line series.

ORNAMENT GLASS



Altdeutsch colourless



Crepis



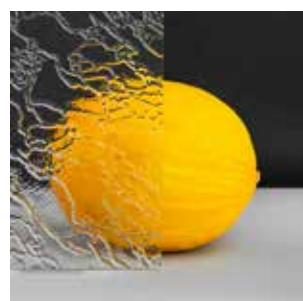
Kathedral colourless



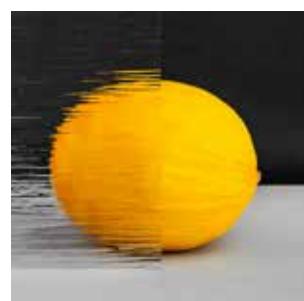
Master - linge



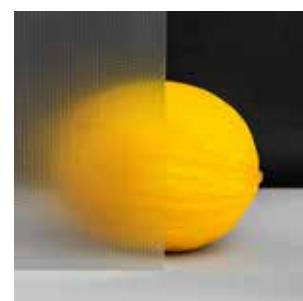
Chinchila white



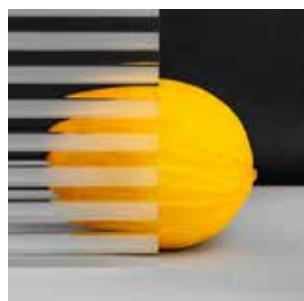
Delta clear



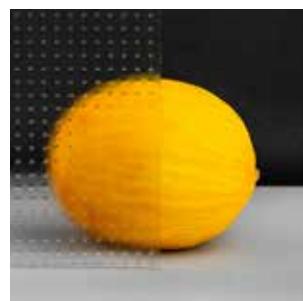
Kura colourless



Master - point

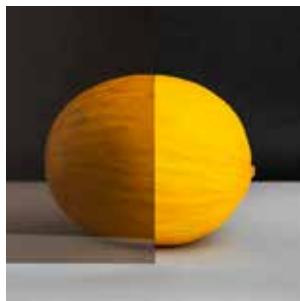


Flutes

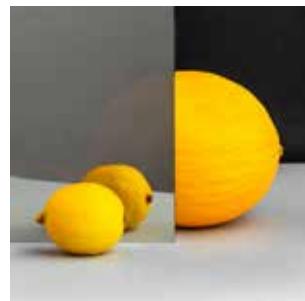


Master - carre

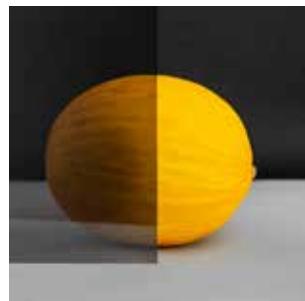
REFLECTIVE GLASS



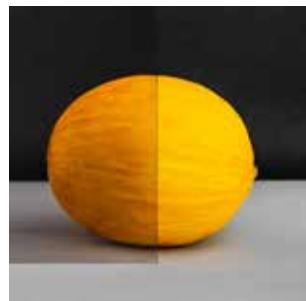
Antisol brown



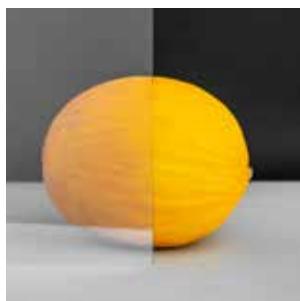
Mirastar (venetian mirror)



Stopsol brown

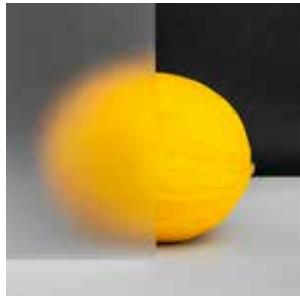


Stopsol graphite

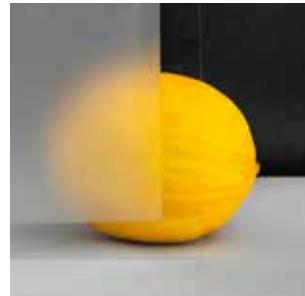


Stopsol silver

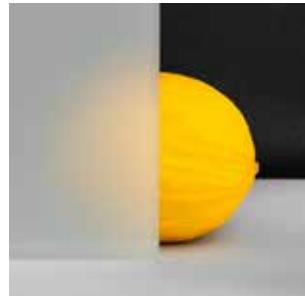
MATTE GLASS



Satinato

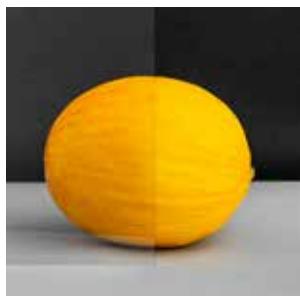


Sandblasted glass



VSG matte

OTHER THERMOFLOAT GLASS



Thermofloat

GLASS TYPES

Standard glass: thermofloat, VSG 33.1, satinato, chinchilla white, chinchilla brown, stopsol brown (reflex brown), delta colourless, delta brown, delta matte, mastercarre, mastepoint, crepi, flutes.

Non-standard, group I: stopsol graphite, masterlinge, antisol brown, altdeutsch colourless, VSG with thermofloat 43.1 TF

Non-standard, group II: silvit, VSG matte 33.1, cathedral, mirastar (venetian mirror), stopsol silver

Anti-burglary glass 44.4, Anti-burglary matte glass 44.2

SAND GLASS

Glass sandblasting is the process of the specialised abrasive treatment of the glass surface, leading to the removal of the top layer of glass, resulting in visible tarnishing. The use of this technology gives extremely delicate and subtle results. Sandblasting the glass makes it possible to create any pattern that decorates the surface in a unique way. In addition to the following patterns, it is also possible to make an individual pattern at the customer's request.



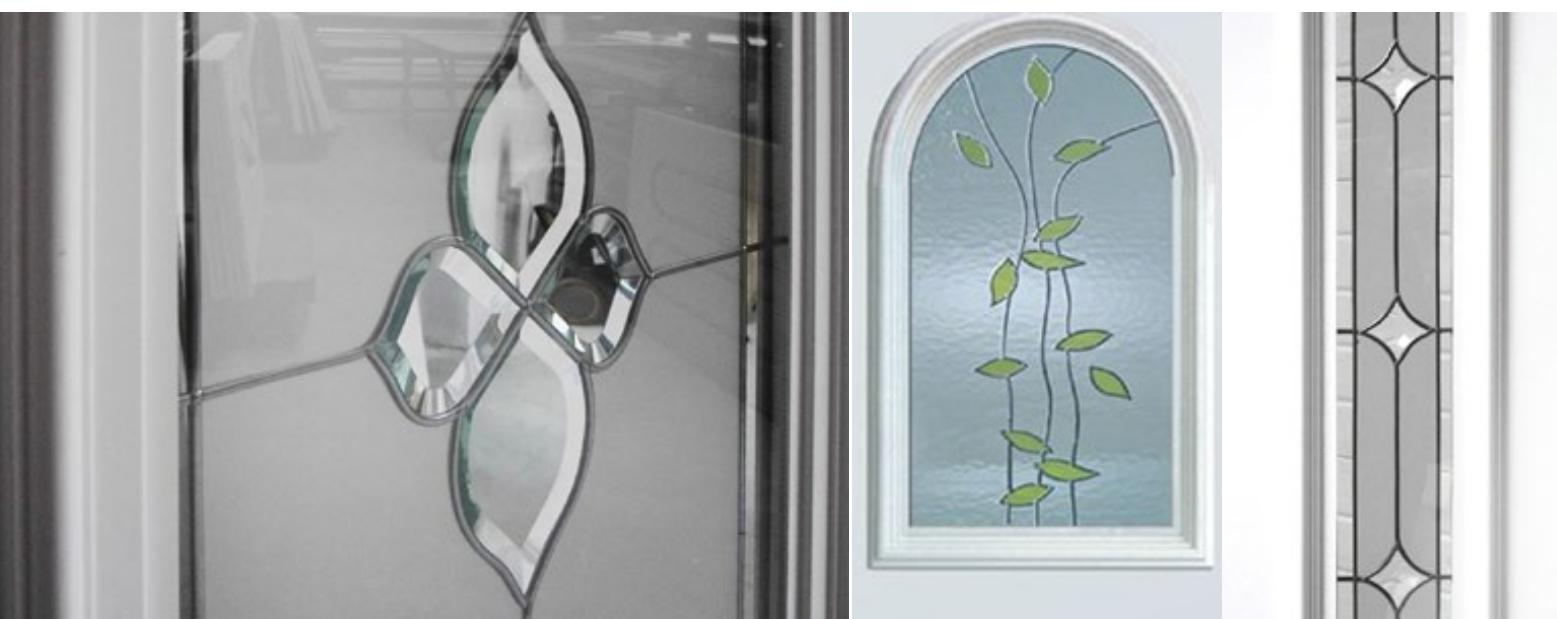
The above patterns of sandblasted glass are dedicated to the following models:

- EK-02(A)/ EK-44(A) / EK-45(A): SANDBLASTED 01, SANDBLASTED 02, SANDBLASTED 03, SANDBLASTED 08
- EK-04(A) and EK-04/6(A): SANDBLASTED 04, SANDBLASTED 05, SANDBLASTED 06
- EK-05(A) and EK-15(A): SANDBLASTED 07
- EK-50(A) and EK-51(A): SANDBLASTED 09

STAINED GLASS - BEWELA, DECORGLAS, FUSING, TIFFANY SERIES

Stained glass are an effective decoration of the door. Their luminosity and colour create a unique atmosphere. They create the "magic of light". Doors decorated by stained glass undergo a striking visual transformation, both in stylized and modern buildings.

Stained glass, being a decorative element, at the same time has the utility functions - it protects from unwanted views, protects against too strong sunlight, or ensures discretion. When used in the door, it can be a painting, simple geometry or an intricate arabesque, and it can also contain the heraldic elements or a company logo.





HANDMADE

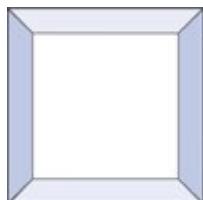
DECORATIVE BEVELS

DECORATIVE BEVELS

We present sets of decorative bevels. Their advantage is the possibility of using in each door fillings series, which opens up many possibilities for you. Bevels add character, elegance and individuality to the front door. They can be applied to any type of glass, except: Colourless Delta, Brown Delta, Delta Mat, Kathedral, Flutes and Colourless Altdeutsch.

small sets

DB 020
102 x 102 mm



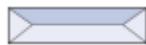
DB 026
25 x 203 mm



DB 066
25 x 127 mm



DB 255
19 x 76 mm



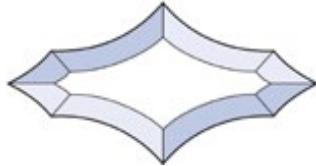
DB 264
25 x 305 mm



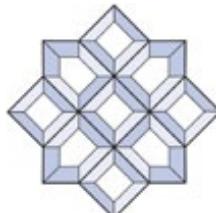
DB 257
19 x 152 mm



DB 106
145 x 75 mm



DB 109
161 x 161 mm



DB 267
192 x 130 mm

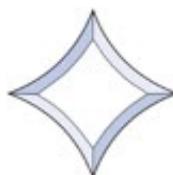


DECORATIVE BEVELS

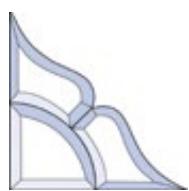
DB 269
136 x 190 mm



DB 229
80 x 80 mm

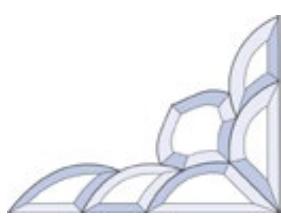


DB 034
144 x 144 mm



medium sets

DB 069
262 x 190 mm



DB 145
144 x 265 mm



DB 149
285 x 144 mm



64-65

 **DAKO®**

DECORATIVE BEVELS

DB 161
126 x 126 mm



DB 163
346 x 197 mm



DB 242
120 x 120 mm



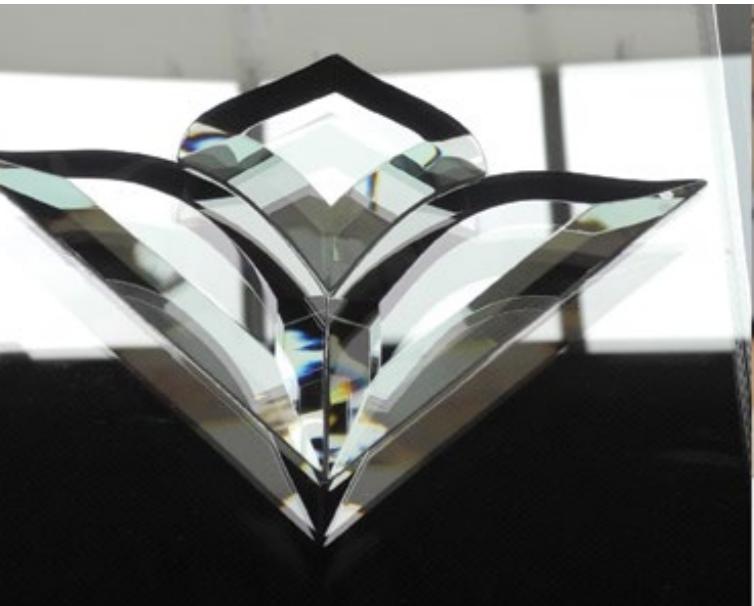
DB 249
265 x 155 mm



DB 347
212 x 217 mm



DB 110
72 x 100 mm





DB 111
42 x 100 mm



DB 112
70 x 100 mm



DB 113
72 x 103 mm



DB 114
80 x 100 mm



DB 115
73 x 100 mm



DB 116
77 x 100 mm



DECORATIVE BEVELS

DB 117
77 x 100 mm



DB 118
73 x 100 mm



DB 119
77 x 100 mm

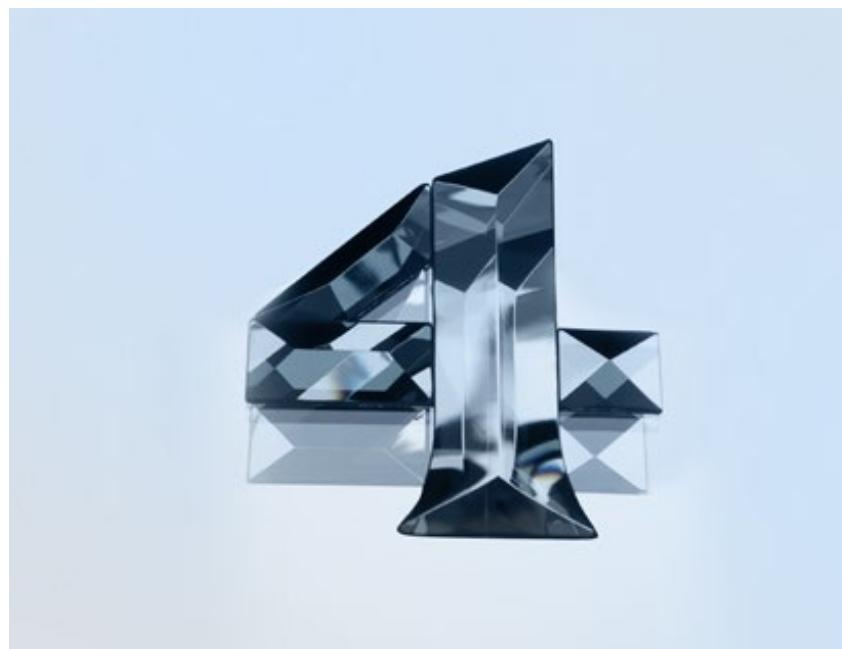


large sets

DB 246
125 x 830 mm



DB 243
334 x 806 mm



DECORATIVE BEVELS

DB 298
283 x 519 mm



DB 299
283 x 519 mm



DB 184
277 x 153 mm



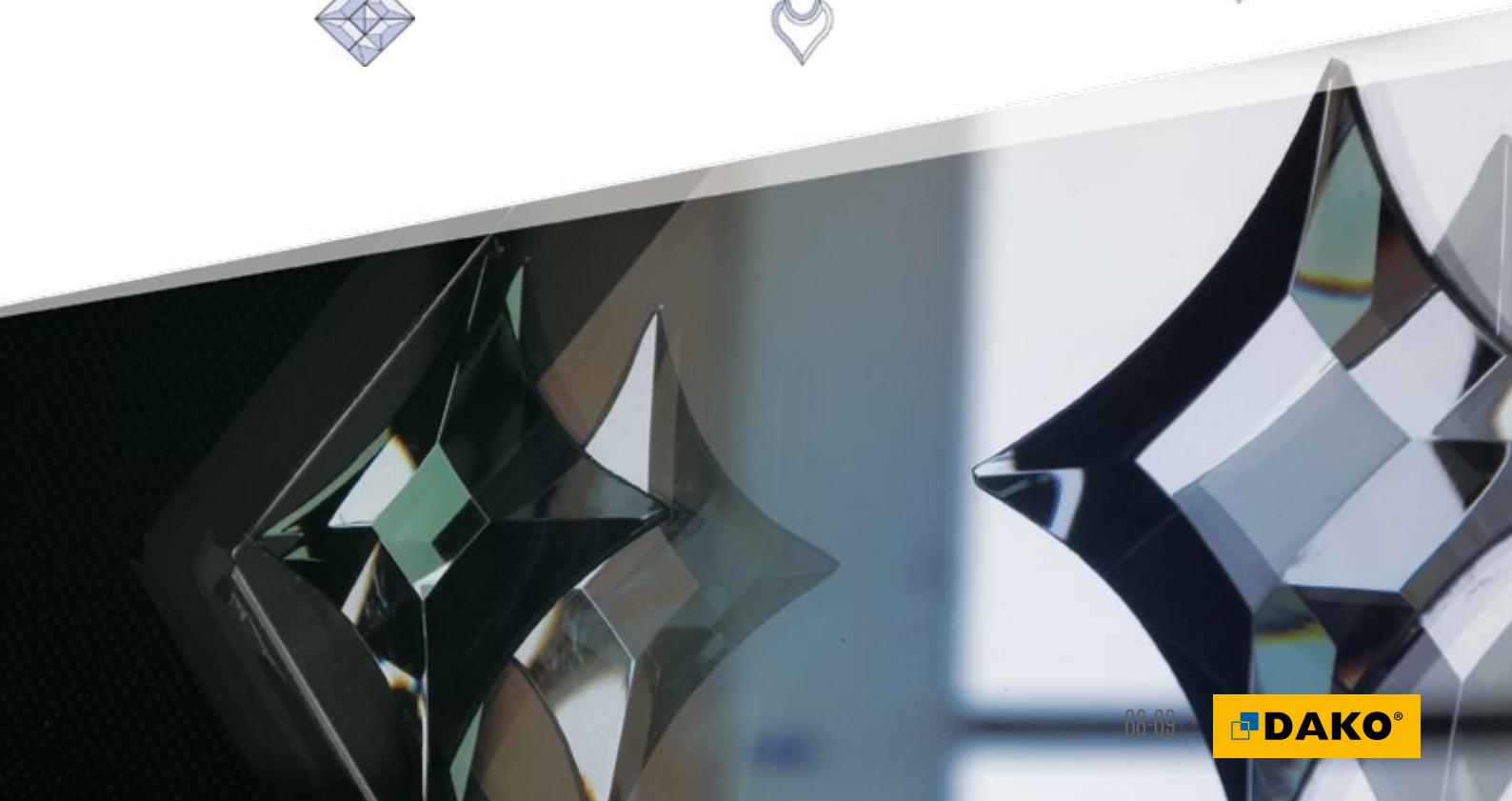
DB 240
109 x 385 mm



DB 316
112 x 610 mm



DB 314
74 x 640 mm



3D INOX APPLICATIONS

3D INOX INLAYS

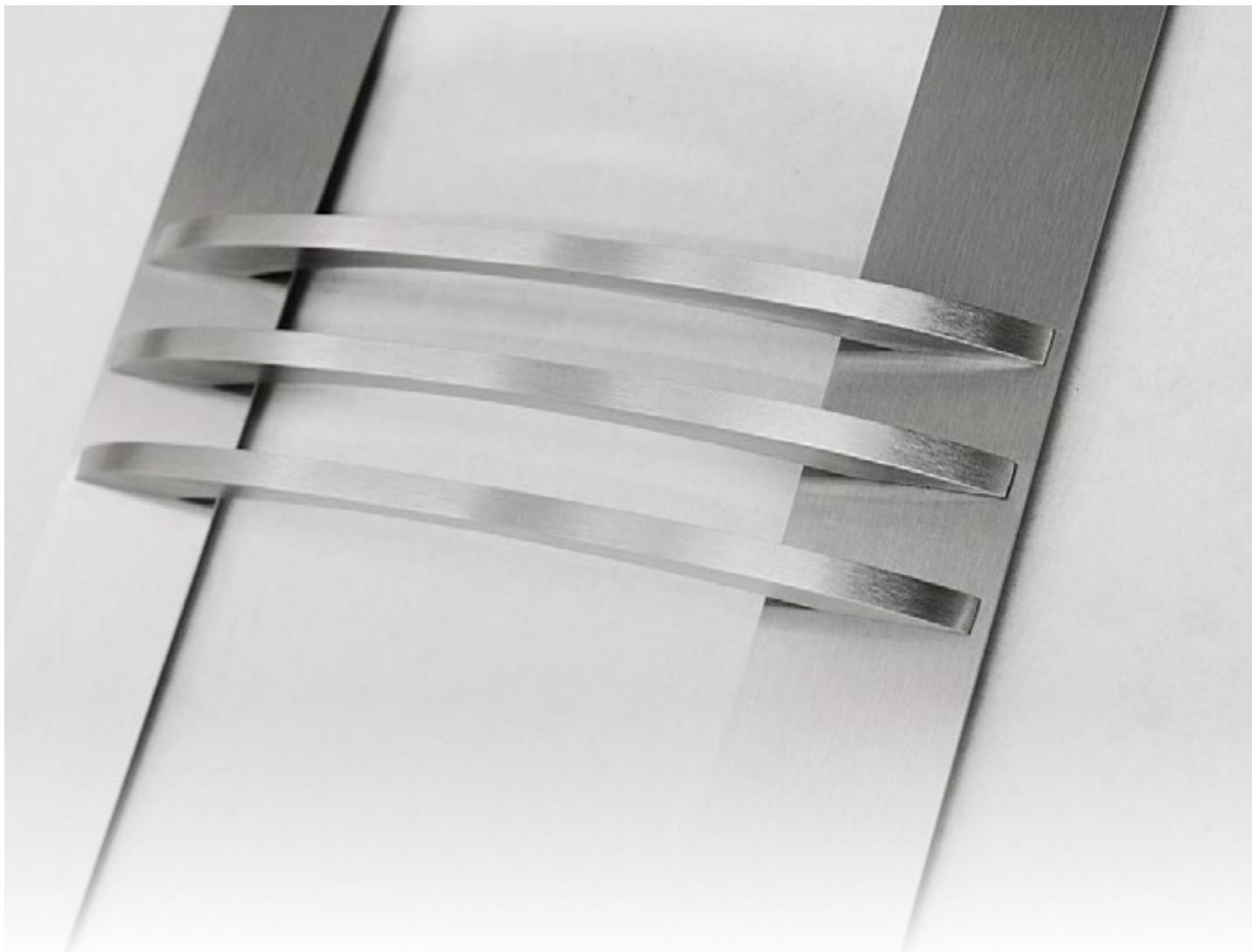


3D APPLICATIONS IN INOX STAINLESS STEEL

3D convex elements are fixed elements welded to the INOX applications. Our decorations are characterized by exemplary workmanship and a modern shape that gives the door an extraordinary look. Thanks to the properties of stainless steel, such as durability and nobility, we guarantee complete customer satisfaction with the purchased fillings. We can apply them in models EK-04(A), EK-04/6 (A), EK-17(A), EK-18(A), EK-02(A), EK-44(A), EK-45(A), EK-51(A).



3D APPLICATIONS IN INOX STAINLESS STEEL



HANDRAILS

P45



stainless steel,
mounting feet at an
angle of 45°

Q45



stainless steel,
rectangular handrail,
mounting feet at an angle of 45°

Rectangular



stainless steel,
tubular handrail

Type C



stainless steel,
tubular handrail

Triangular



stainless steel,
tubular handrail

VISORS

TRADITIONAL VISORS



chrome silver visor
(fillings 24-85 mm thick)

ELECTRONIC VISORS



silver electronic visor
(fillings 38-110mm thick)

CAT DOOR

CHIP VERSION

(opened with a chip mounted most often on the cat's collar, the chip enables the automatic opening of the passage)

Inner size (flap opening): 14.2 cm x 12 cm,
outer size: 21.0 cm x 21.0 cm



MECHANICAL VERSION

Inner size (flap opening) 5.5 cm (D) x 18 cm (W) x 19.5 cm (H), is suitable for a cat with a waist circumference of less than 60 cm, outer size 5.5 cm (D) x 24 cm (W) x 27.5 cm



MAIL SLOTS



We offer the mail slots in three colours of aluminium: silver, white and gold. We offer the installation of the slots in each of our series of fillings. Filling thickness from 36 mm to 70 mm maximum.



